

54187

10-13 CADILLAC
SRX

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10-13 Cadillac SRX Upper Class Grille

TOOLS REQUIRED:

Socket & Ratchet Set
Screwdriver Set
Double Sided Tape

PARTS LIST

(1) Main Grille
(1) Top Plate
(1) Logo Plate
(6) Christmas Tree Clips
(10) 6/32 Nylon Lock Nuts
(4) 6/32 Washers

(2) Zip Ties



FACTORY GRILLE REMOVAL

- Remove 6 Clips along the Top of the Factory Grille. (Fig. 1)
- Lift the Plastic Flap and move it out the way. (Fig. 2)
- Remove 11 Bolts (3 on each side and 3 in the center). (Fig. 3)
- Unclip the Hose that is on the Drivers Side. (Fig. 4)
- Remove a Clip on each side of the Factory Grille Shell. (Fig. 5)
- Remove the Top Plate (Lift the Grille Upwards to remove the Plate). (Fig. 6)
- There will be a Clip on the Side Behind the Factory Grille, Unclip it. (Fig. 7)
- Unclip Clips from around the Factory Grille. (Push Grille Forward to unclip Carefully). (Fig. 8)

NOTE There will be a Hose depending on your Vehicle Make that will run along the Bottom of the Factory Grille, Unclip to move Hose. Use the Zip Ties to tie the Hose to the Metal Rods in front of the Radiator. (Fig. 8A)

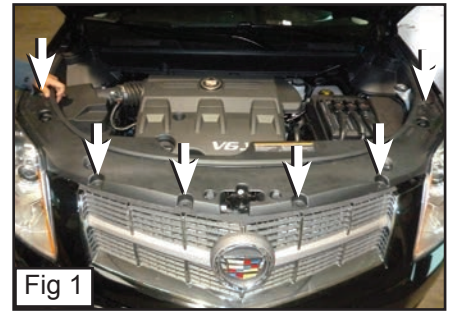


Fig 1

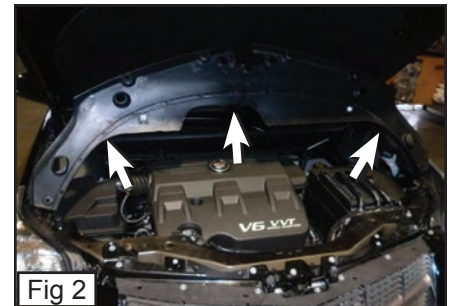


Fig 2

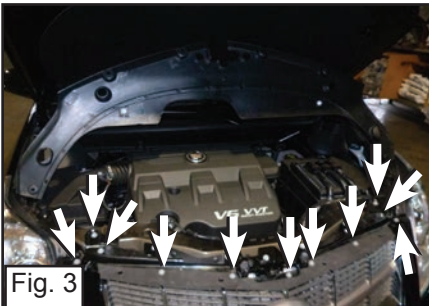


Fig. 3

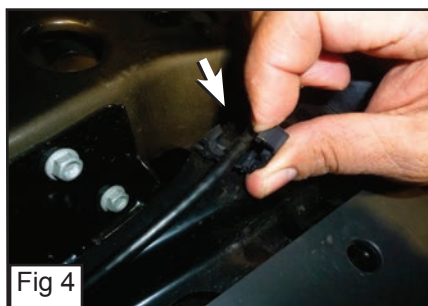


Fig 4



Fig 5



Fig 6



Fig 7



Fig 8

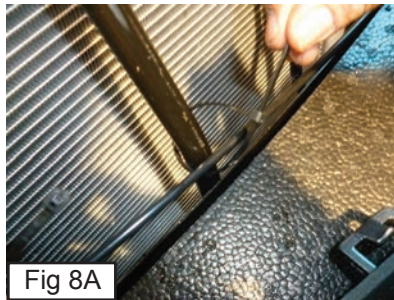


Fig 8A

10-13 Cadillac SRX Upper Class Grille

GRILLE INSTALL

- With a Fishing Line or anything Thin, Remove the Badge from the Grille Carefully. (Fig. 9)
- Break off the Tabs that are on the Badge. (Fig. 10)
- Place the Logo Plate on the Mesh Grille, From Behind the Grille, Place the 6/32 Washers and 6/32 Nylon Lock Nuts on the Threaded Studs. (Fig. 11)
- Place Double Sided Tape on the Cadillac Badges and Stick them onto the Logo Plate. (Fig. 12)
- Place the Top Plate on the Mesh Grille and Thread 6/32 Nylon Lock Nuts. (Fig. 13)
- Place the Mesh Grille onto the Factory Grille Shell. (Fig. 14)
- Place Christmas Tree Clips on the Brackets along the Bottom of the Mesh Grille. (Fig. 15)
- Re-insert the Factory Top Plate underneath the Top Plate on the Mesh Grille shown in Fig. 6 (Fig. 16)
- Re-Install the Factory Bolts on the Top Plate. (Fig. 17)

INSTALLATION COMPLETE

