

54200

03-06 GMC

SIERRA



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UPPER CLASS SERIES GRILLE

Recommended Tools:

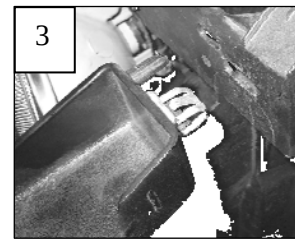
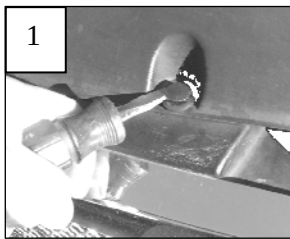
5/16 Wrench or Nut Driver
Phillips & Slotted Screwdrivers
Die Grinder or Jigsaw
Files / Sandpaper
Masking Tape
10mm Wrench

Parts List / Hardware:

1 Mesh Grille
4 6-32 Nylon Lock Nuts
4 6-32 Washers
4 ½ x ½ 'L' Brackets

Read and understand instructions before attempting installation

Step 1



Apply masking tape to the chrome and painted areas to prevent scratching. Remove the plastic radiator cover fasteners (1). Release the grille around the headlights; pull the lower ends of the grille forward to release the metal clips (2). Remove the 10mm bolt on top in the center. Now use a screwdriver to unfasten the metal retaining clips next to the headlights and signal lights, remove the grille.

Step 2

Place the grille face up on a work-table. Apply masking tape to the face of the grille to prevent scratching. Cut the center bars along the top and bottom; make your cut at the base of the bars. It is important to leave the black plastic lip around the opening; the grille will rest on this area (3). Continue the cuts around the grille opening. File or sand your cuts smooth. Test fit the grille in place.



Step 3

Thread a Nylon lock nut onto each stud. Tighten the nuts until the grille is held in place. **BE SURE NOT OVER-TIGHTEN THE STUDS** (Over-tightening can cause the studs to break). Re-install the grille assembly back onto the vehicle. Slowly close the hood to check the clearance between the hood and grille; adjust the grille if needed. ***Thank you for purchasing your T-Rex billet grille. 9/14/06***

GMC Logo sold separately (19200 polished / 29200 chrome)