

54209
11-12 GMC
SIERRA HD



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Upper Class Mesh Grille Insert

TOOLS REQUIRED:

Phillips Screwdriver
Drill & 6/32 Drill bit
Plastic Prybar

PARTS LIST

(4) 4.5 L-Brackets
(5) Flatnuts
(5) #8 Screw

(4) 6/32 Nylon Lock Nuts
(1) Mesh Grille

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE ATTEMPTING INSTALLATION.

Step 1

Remove (10) clips from plastic cover. (Fig. 1)

Remove plastic cover.

Remove (4) 10mm bolts along the top of grille. (Fig. 2)

Step 2

Grille is attached to bumper filler and requires removal to

remove grille. Remove 2 10mm bolts from side fender. (Fig. 3)

Step 3

Unclip 4 clips that secure the factory grille. (Fig. 4 & 5)

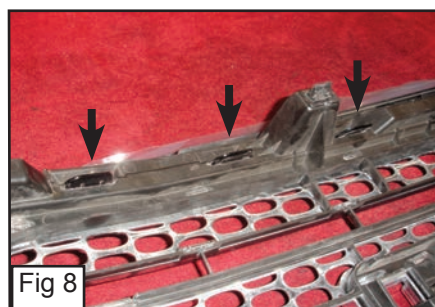
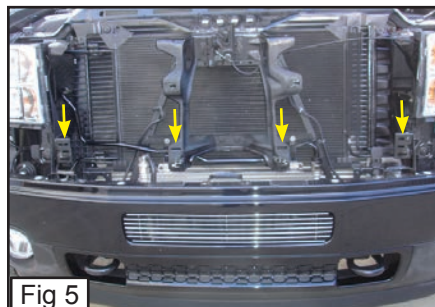
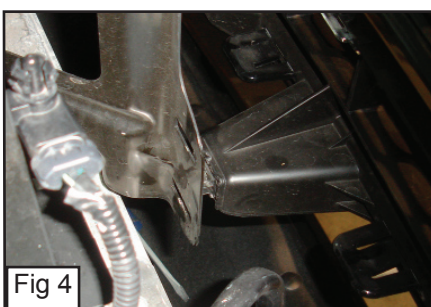
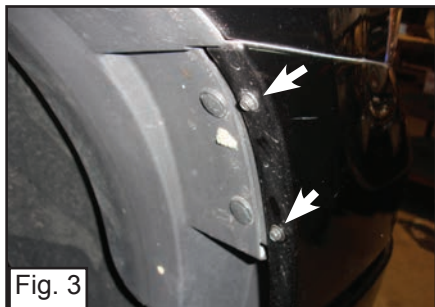
Step 4

On each end, 3 molded clips secure bumper filler, Carefully pull on side bumper to release clips. (Fig. 6)

Remove factory grille and bumper (grille and bumper are clipped together). (Fig. 7)

Step 5

Unclip 4 clips from factory grille to separate the grille shell from the bumper filler. (Fig. 8)



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Step 6

Mark along the inner edge on the 3 plastic bars on the factory grille shell. (Fig. 9)

With a Jigsaw, cut along the verticle and plastic bars that hold the factory grille in place. (Grind and cut excess material).

Do not remove the top horizontal mounting section used to secure the grill assembly with the (4) 10 mm bolts. (Fig. 10)

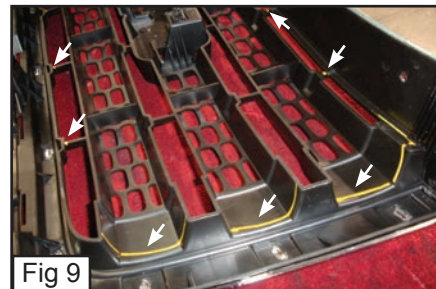


Fig 9

Step 7

With the 6/32 Nylon Locks, Install (4) 4.5 L-Brackets along the top of grille. (Fig. 11)

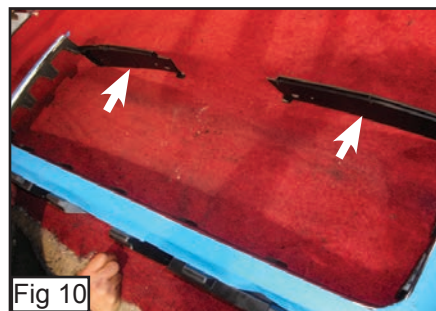


Fig 10

Step 8

Insert the factory shell on the billet grille. (Fig. 12)

Drill a 6/32 hole through the hole on the bracket. (Fig. 13 & 14)



Fig 11

Step 9

Insert a #8 screw where you drilled the hole. (Fig. 15)

Insert a Flatnut behind to screw in place. (Fig. 16)

Re-Assemble bumper, plastic cover, nuts and clips.

Installation Complete.



Fig 12

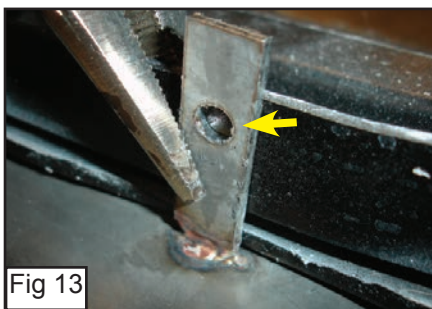


Fig 13

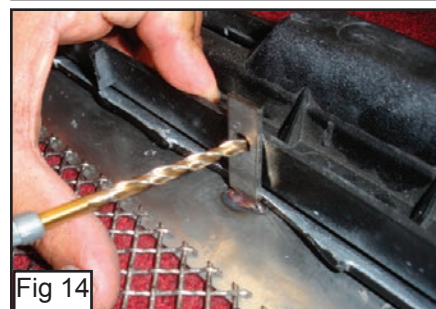


Fig 14



Fig 15

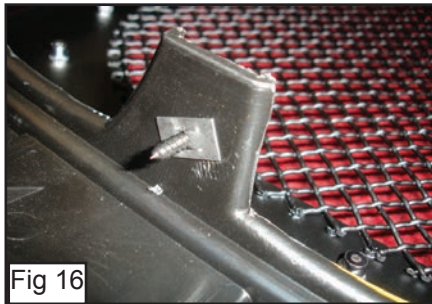


Fig 16



Fig 17