

# 54305



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## 2007-08 SAAB 97X

### Necessary Tools

**Phillips / Slotted Screwdrivers**  
**3/8", 7mm, 10mm Sockets**  
**Plastic Interior Tool**

### Parts List:

3 Framed Grille Inserts

### Hardware List:

5 135 Degree Flange Brackets  
4 1/2" x 1/2" 'L' Brackets  
9 #10 Flat Washers  
9 10-32 Nylon Lock Nuts

## Grille Removal

Open the hood. Remove in this order:

Remove two 7mm bolts on each end of the grille [1]. Remove two 10mm bolts on top of the grille [2]. Pull the bumper cover forward; unclip the plastic inserts from the grille. Use a screwdriver to depress the molded clips around each insert [3]. Remove inserts from behind grille. Depress the molded clips securing the chrome trim rings. Remove chrome rings from the front side.



## Grille Installation

Position one of the side grille inserts into shell. From the backside of the grille; place an 'L' bracket, a #10 washer and a 10/32 nylon lock nut onto each stud [4]. Repeat this process to the opposite side.

Position the center grille insert into grille shell. From the backside of the grille; place an 135° flange bracket, a #10 flat washer and a 10/32 nylon lock nut on each stud [5]. If needed: Adjust all grille inserts to sit and align strait into grille shell. Tighten all hardware.

