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06-08 DODGE RAM TRUCKS



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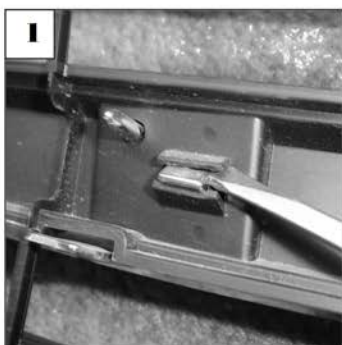
UPPER CLASS MESH INSERT

Tools Required:

Phillip/ Slotted Screwdriver Drill/Drill Bit Set
Vice Grip Pliers/File/ Die Grinder/Cut off Wheel
8mm Socket/Ratchet
Die Grinder/Cut off Wheel

Hardware / Parts List:

1 Mesh Inserts
8 #8 x 3/4" Screws
8 #8 Flat Nuts



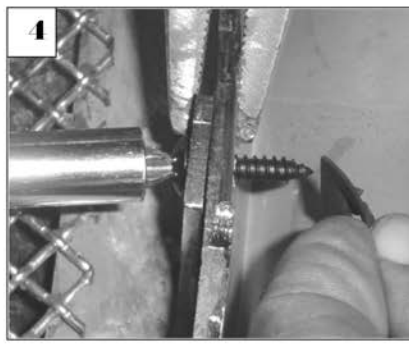
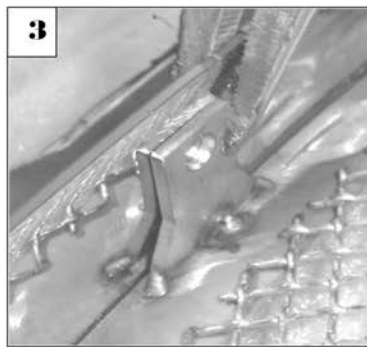
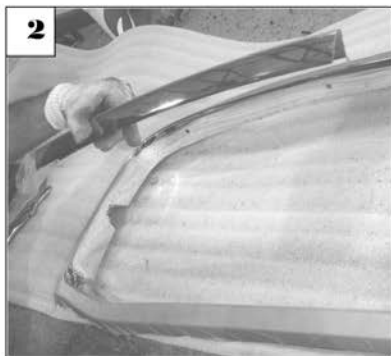
Step 1

Read and understand all instructions before attempting the install of this grille. Be sure that the package of hardware matches the hardware list as listed above. Next, test fit the T-REX grille to the vehicles factory openings. You are now ready for the install:

Step 2

Remove six 8mm nuts from the top of the grille; then remove six 8mm bolts along the bottom. Separate the factory grille from vehicle and place it face down on a workbench.

The factory grille has two black or chrome plastic inserts held in place by molded tabs. Use a slotted screwdriver to separate the clips and remove the inserts (1). Using a cut off wheel, remove the horizontal and vertical bars, leaving a 1/4" piece on all sides (2). Clean the cut area edges.



Step 3

Center the new grilles into the factory grille shell. With the grille centered in the shell, flip the grille all as one piece onto a soft surface. Use vice grip pliers to secure the mounting tabs to the factory grille (3). Using a drill and drill bit, make a pilot hole through the grille shell using each bracket as a guild. From the center, place a screw through the bracket and grille shell into a flat nut (4). Repeat this process on all remaining brackets. Tighten the hardware till snug. Re-install the grille assembly onto the vehicle.

Step 4

Replace the grille and all hardware. Make sure all hardware is secure.

Thank you for purchasing your T-Rex billet grille. 9/11/08