

T-REX

Billet Grilles

54469

07-08 CHRYSLER

ASPEN

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UPPER CLASS SERIES MESH GRILLE

Tools Required:

Phillips / Slotted Screwdrivers
8mm / 13mm Sockets
Jig-Saw or Die Grinder
Needle Nose Pliers
Masking Tape
Drill / 3/16" Drill Bit
Vice Grip Pliers or Spring Clamps

Hardware / Parts List:

1	Upper Class Mesh Grille	4	1/2" x 1/2" L Brackets
4	6-32 Nylon Lock Nuts	4	#8 x 3/4" Phillips Screws
4	10-32 Flange Nuts	4	#8 Flat Nuts
4	#10 Flat Washers		

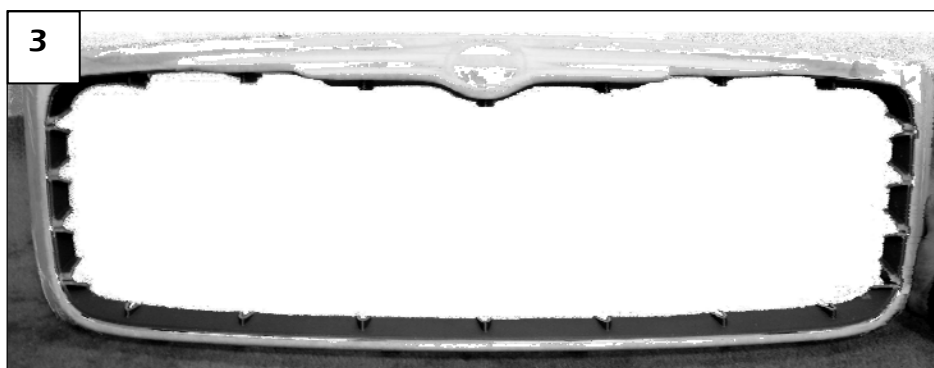
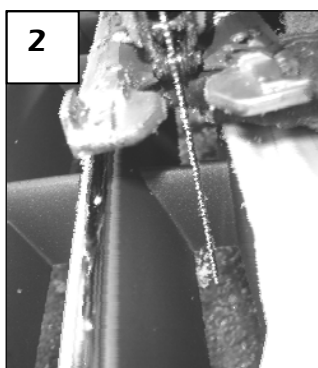
Read and understand instructions before attempting installation



Step 1

Open the hood and remove six plastic fasteners securing the radiator cover. Remove two 13mm bolts along the top of the grille.

Use needle nose pliers to release four plastic clips (1) along the bottom of the grille (from behind).



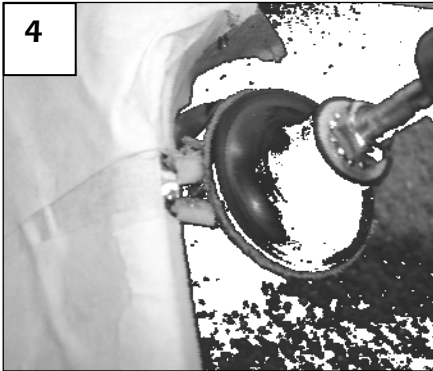
Step 2

Apply masking tape to the chrome edge around the factory grille. Cut the center cross bars from the grille; cut approximately 1/2" inside the outside border (2). Remove the center bars from the factory grille (3).

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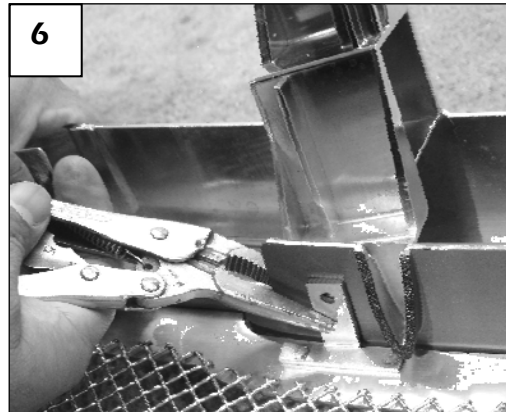
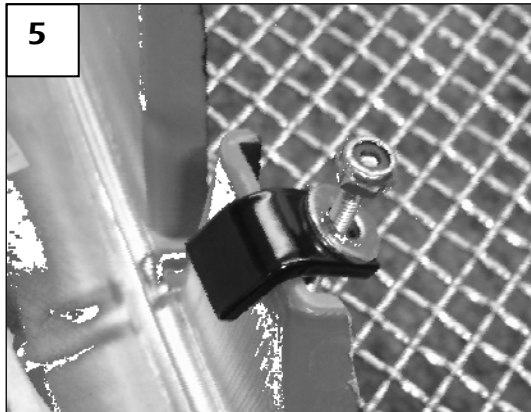
Step 3

Use a die grinder to file 1/16" to 1/8" off the cut crossbar ends (the four cut bars next to the headlights). This will allow the frame on the new mesh grille to sit flush into the opening (4).

File material in intervals; while test fitting the mesh grille in place. This will help achieve the desired fitment.

Step 4

Center the grille in place. Install an L bracket, washer and nut on each stud. Wrap the L brackets around the edge of the grille (5).



Adjust the grille to the desired fit; drill a 1/8" hole aligned with the mounting tabs (6). Use the #8 screws and flat nuts to secure the mounting tabs. Re-install the grille assembly and radiator cover. ***Thank you for purchasing your T-Rex billet grille. 218107***

