

54489

**04-08 CHRYSLER
CROSSFIRE**



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UPPER CLASS SERIES MESH GRILLE – 3 PC KIT

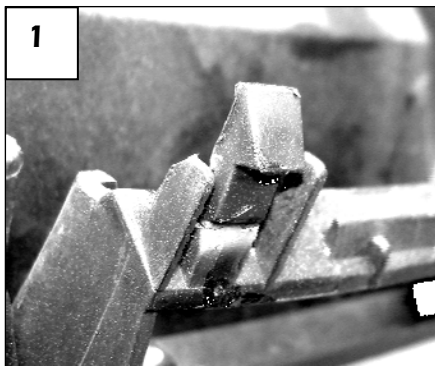
Tools Required:

Phillips / Slotted Screwdrivers
8mm / 5/16" Sockets

Hardware / Parts List:

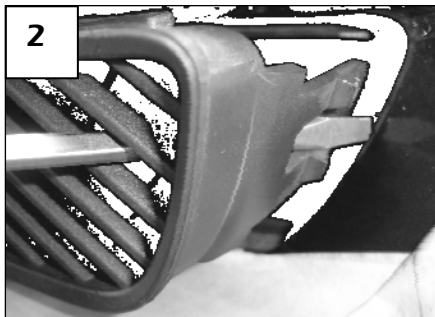
1	Upper Grille	4	½" Flat Brackets
2	Bumper Grilles (Right & Left)	4	6-32 Nylon Lock Nuts
2	Plastic Retainers	4	#10 Flat Washers

Read and understand instructions before attempting installation



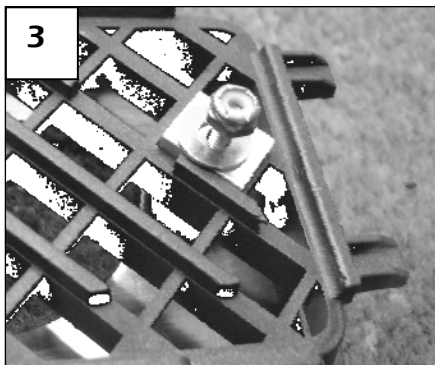
Step 1

Open the hood and remove four 8mm bolts along the top of the grille. Pull the grille forward; find the molded clips along the bottom of the grille (1). Depress the clips by hand and remove the grille.



Step 2

Center the new mesh grille into the opening. The mounting tabs align to the factory mounting locations. Slide the lower tabs in place; use the supplied plastic retainers to retain the lower portion of the grille. Secure the upper mounting tabs with the factory 8mm bolts.



Step 3

Test fit the bumper inserts into the bumper to identify the correct locations. Remove the factory bumper inserts. On the outer end of each insert is a hole to access the molded retaining clips; this side must be removed first. Slide a slotted screwdriver into the access hole; depress the molded clip; remove the insert by pulling the insert forward (2). Repeat on other side.

Once the inserts are removed; center the corresponding grilles over the factory bumper inserts. Slide a ½" flat bracket and flat washer over each mounting stud; use the lock nuts to secure the grille (3). Reinstall the bumper inserts with the grilles attached. ***Thank you for purchasing your T-Rex billet grille. 4/16/07***