

54520

05-06 FORD
500 SEDAN



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05-06 FORD 500 SEDAN **UPPER CLASS SERIES MESH GRILLE**

TOOLS REQUIRED:

Phillips Screwdriver
Slotted Screwdriver
5/16" and 10mm Wrenches
Die Grinder or Jig-saw
Masking Tape

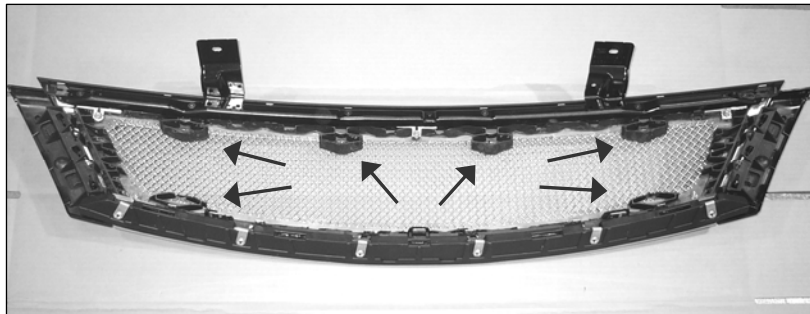
PARTS LIST:

1 Mesh Grille
5 6-32 Nylon Lock Nuts
5 #6 Flat Washers
5 Slotted T Brackets

Read and understand all instructions before starting installation

Step 1

Open the hood and remove plastic radiator cover. Two 10mm bolts and four plastic fasteners secure the cover. Six hidden bolts secure the grille along the bottom; remove these bolts to remove the grille shell assembly from the vehicle.



Step 2

Test fit the mesh grille over the opening. Some of the center mesh diamonds must remain for the grille to rest against. Leave a 1" section of mesh on each end of the opening. Leave the mesh diamonds as indicated by the arrows. Use a die grinder or jig-saw to remove the mesh.

Step 3

Center the grille into the factory grille. Install the slotted T brackets and nuts to secure the grille. Do not over-tighten; Tighten the insert so it fits snug. Re-install the grille shell assembly back onto the vehicle.

Thank you for purchasing your T-Rex Billet Grille. 916106