

54563

08-10 FORD

SUPER DUTY



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UPPER CLASS SERIES MESH GRILLE

TOOLS REQUIRED:

Phillips / Slotted Screwdrivers
10mm, 5/16", 3/8" Sockets
Vise Grip Pliers
Die Grinder or Jig-Saw
File / Sanding Disc
Drill & 3/16 Drill Bit

PARTS LIST:

1	Mesh Grille (Center)	6	#10 Flat Washers
2	Mesh Inserts (Side)	2	1" Flange Brackets
1	Center Logo Plate	14	#8 U-Nuts
4	6-32 Nylon Lock Nuts	14	#8 x 3/4 Phillips Screws
2	10-32 Nylon Lock Nuts		

Read and understand instructions before attempting installation

Step 1

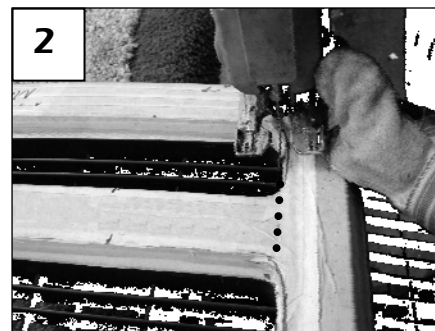
This billet grille will fit XLT model factory chrome grilles and FX4 model factory painted grilles. The center section of the OE grille must be cut for installation. Apply masking tape to the face of the grille to prevent scratching.

Remove seven plastic fasteners inside the top opening of the factory grille. Open the hood; remove two 8mm bolts behind the grille; securing it to the hood supports. Pry the grille assembly up to release the clips securing the grille assembly to the hood.

Step 2

XLT Model w/Chrome Grille (Shown)

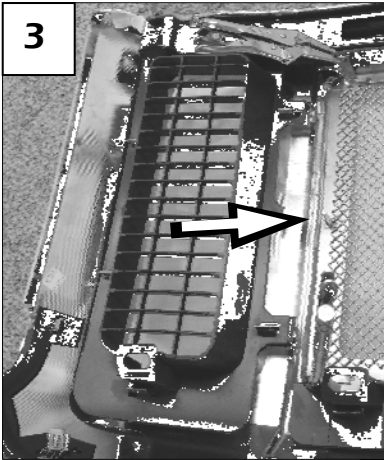
From the front; cut the inner cross bar mesh along the top; make your cuts below the solid plastic that retains the seven mounting holes along the top. Cut the bars along the bottom. Do not cut the inner edge around the opening.



Draw a vertical straight line on each end of the center opening (across the two center cross bars) (1). Make your first cut 1/8" inside each line (better to cut less and make a second cut than cutting too much material). The outer frame overlaps the edge to hide your cuts (do not cut beyond the mesh grille frame). Use a die grinder or jig-saw to make your cuts (2). Make your cuts at the base of each bar.

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Step 3

Use a die grinder to cut the plastic edge on each end of the center opening (3). Do not cut the mounting tabs securing the factory plastic inserts on each end. Do not trim any material from the top or bottom of the opening.

Step 4

Place one side insert into one of the openings. Center the grille; drill a 3/16 hole at each mounting tab. Slide a u-nut over the plastic edge (aligned with the mounting tabs). It may be necessary to trim the factory cross-bars for the proper alignment.

Use three screws to secure the grille in place. Repeat installation on other side.



Step 5

Place the main grille into the opening. Use vise grip pliers or clamps to temporarily hold the grille in place. Drill a 3/16" hole at each mounting tab. Slide a u-nut over the plastic edge. Use the Phillips screws to secure each mounting tab.

Install the flange brackets, washers and larger lock nuts onto each end of the grille.

Step 6

Optional; the Ford logo and mounting plate can be removed if desired. For installation, trim the thin area on the two mounting tabs; leave 1/16" (10) material to center the logo onto the plate. Loosen the mounting plate hardware; center the logo upright. From back, install provided fender washer, then OE retaining nut. Re-tighten mounting plate hardware. Re-install the grille assembly onto the vehicle. ***Thank you for purchasing a T-Rex Billet Grille. 713107***

