



54647

06-08 LEXUS
IS 250-350

54647

06-08 LEXUS
IS 250-350

2006-08 LEXUS IS 250-350
UPPER CLASS SERIES MESH GRILLE

Tools Required:

Phillip Screwdriver (std. & short length)
8mm Socket or Nut Driver
10mm Socket or Nut Driver

Hardware / Parts Included:

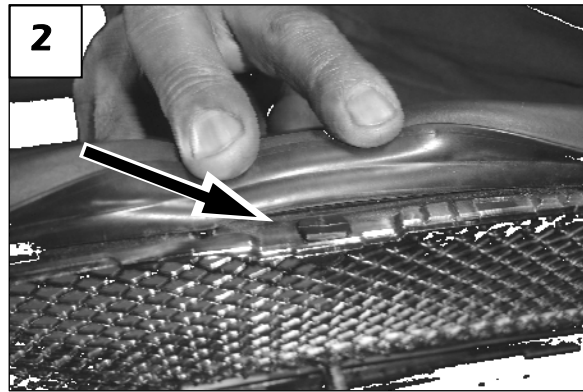
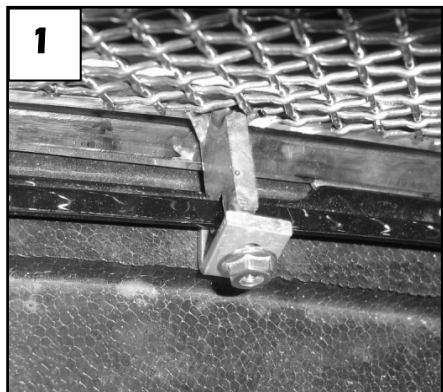
- 1 Upper Class Mesh Grille
- 2 ½" x ½" L-Brackets
- 2 6/32 Nylon Lock Nuts
- 2 Push Clips (20180)

Read and understand instructions before attempting installation

Step 1

Remove the motor cover by depressing the center of each clip. Remove the eleven clips and set the cover aside. On the grille, remove the four clips located at the far ends of each corner. In the grille center, remove the 10mm bolt. From behind the grille, depress the tabs holding the grille center to the grille shell. Push center of grille towards the vehicle and remove grille from behind the grille shell.

If you purchased the lower grille install now



Step 2

Test fit the mesh grille into factory grille shell. Make sure that the welded studs and brackets match up to factory holes on grille shell; set grille in place. On the lower mounts, place a 1/2 x 1/2 L bracket and nylon lock nut (1). DO NOT TIGHTEN. Slide the upper brackets in place; Pull the hood seal forward; install a push-clip into the mounting tabs (2). Center grille and tighten the lower hardware. Re-install the motor cover on and place the retaining clips back into factory position. ***Thank you for purchasing a T-Rex Billet Grille. 10/04/07***