

T-REX

Billet Grilles

54932

07-08 TOYOTA
FJ CRUISER

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UPPER CLASS SERIES MESH GRILLE

(Includes Grille and Hood Scoop)

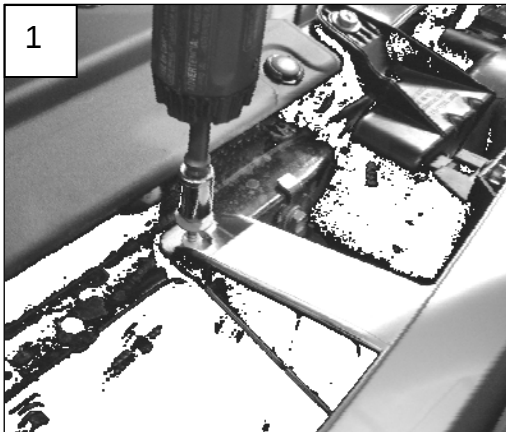
Tools Required:

Phillips / Slotted Screwdrivers
10mm Socket
5/16" Socket
Die Grinder
Epoxy (to re-install factory logo)
Drill & 1/8" Drill Bit

Part List:

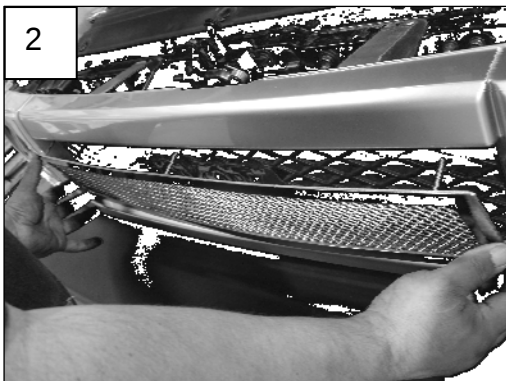
1	Upper Class Series Grille	1	'T' Bracket
1	Upper Class Hood Scoop (Cruiser)	1	'A' Bracket
10	6-32 Nylon Lock Nuts	5	½" x ½" L Brackets
10	#10 Flat Washers	1	2" Flange Brackets

Read and understand instructions before attempting installation



Step 1.

Unbolt the two 10 mm bolts on top of the grille (1). Unfasten the three plastic clips securing the grille to the core support; remove the grille. The factory Toyota logo must be removed from the factory mesh. The logo has small pins that go through the grille to the back; these pins are melted to secure the logo. Use a die grinder (or similar tool) to remove the melted plastic. Then the logo can be removed from the front.



Step 2.

Center the grille in place (2). Use the 2" flange bracket to secure the center stud on the bottom. Use the small ½ L brackets and remaining nuts and washers to secure the grille.

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Step 3.

The factory logo may be re-installed onto grille. If logo is not going to be used; skip to Step 4. The grille is supplied with a pair of stainless steel letters with mounting studs. These letters (T and A) fit into the back of the factory logo. Use a small amount of epoxy to secure the letters in place; allow to dry (cure) in place. Center the logo onto the grille. Drill a pair of 1/8" holes for the studs to reach the back of the grille assembly. Use two washers and nuts to secure the logo.

Step 4.

If a bumper insert is going to be installed; install at this time. Now re-install the grille assembly back onto the vehicle.

Step 5.

Test fit the hood scoop insert in place. Drill two 1/8" holes into the factory insert; align these holes with the studs on the insert. Be careful not to scratch the paint on the hood. Masking tape may be applied to prevent scratching. ***Thank you for purchasing a T-Rex Billet Grille. 10/5/06***

