

T-REX

Billet Grilles

54958

07-08 TOYOTA

TUNDRA

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UPPER CLASS SERIES GRILLE

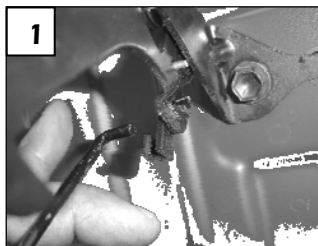
Tools Required:

Phillips / Slotted Screwdrivers
8mm, 10mm Sockets
Masking Tape
Drill/1/8" Drill Bit

Hardware / Parts List:

- 1 Upper Class Top Grille
- 6 #8 x 1" 6 Head Polish
- 4 #8 U Nuts
- 2 Factory Replacement Clips

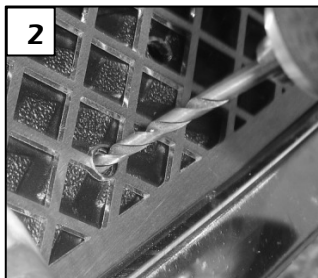
Read and understand instructions before attempting installation



Step 1

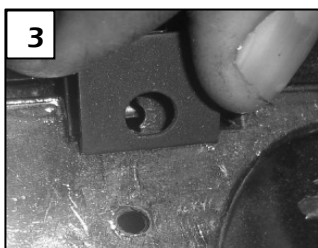
Open the hood; release the pressure clip retaining hood latch extension rod (1). Remove ten 10mm nuts from behind the grille. Use a slotted screwdriver to remove the plastic insert along the top of the grille; wrap the tip in masking tape to prevent scratching.

Remove five 10mm nuts from behind the insert. Two plastic clips remain on each end of the grille; there is no access to these fasteners. Pull the grille forward to remove; (replacement clips are provided if they break).



Step 2

Reinstall the plastic top insert. Center the top grille into position. Drill a 1/8" hole into the plastic using the holes in the grille as guides (2). Remove the plastic insert. Place a U nut on the four center holes (3). Replace the plastic insert. Place the new grille over the plastic. Line the holes in the new grille with the drilled holes. Using the provided screws; screw the insert down making sure the screws protrude into the four center U nuts (4). The outside screws only secure to the plastic.



Step 6

Replace the OE plastic fasteners in the corners. Re-install the grille assembly onto the vehicle. The factory Toyota logo can be re-installed onto the vehicle using double-sided tape. *Thank you for purchasing your T-Rex billet grille. 6/20/08*

