



54972

05-07 SCION
SCION TC

54972

05-07 SCION
SCION TC

05-07 SCION TC
UPPER CLASS SERIES MESH GRILLE

Tools Required:

Phillips / Slotted Screwdrivers
10 & 12mm Socket or Nut Driver
5/16" Socket or Nut Driver
Jig-Saw & Die Grinder (Optional)

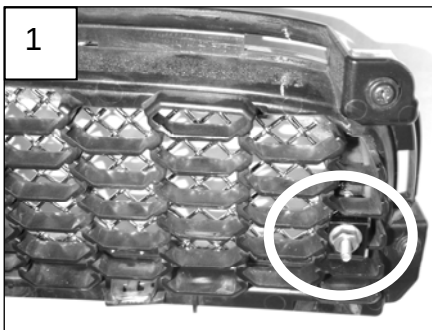
Part List:

1 Upper Class Mesh Insert
4 ½ x ½ 'L' Brackets
4 #10 Flat Washers
4 6-32 Nylon Lock Nuts

Read and understand instructions before attempting installation

Step 1.

Open the hood and remove the plastic radiator cover. Remove two 12mm screws, two 10mm screws & pop out three plastic clips to remove. Use a screwdriver to pry the hood bumpers (plastic push in fastener) out. Remove the logo from the grille. The center mesh can be cut from the factory grille; if so proceed to Step 2; if overlay installation is preferred, proceed to Step 3.



Step 2.

Pull the bumper cover forward; unclip the grille from the bumper cover. It is important to leave one section of mesh at each end to attach the grille (1). Test fit the grille in place; mark the needed honeycomb square on each end. Use a jig-saw to cut out the center ribs from the stock grille; cut only the open honeycomb; leave the solid honeycomb blocks around the grille opening. Use a file or sandpaper to smooth your cuts.

Step 3.

Center the insert into the grille opening. Secure the insert using the four ½" 'L' Brackets, #10 Flat Washers and 6-32 nuts. Snug the fasteners down to hold the grille in place (do not over tighten). Re-install the grill and radiator cover. If necessary, loosen the insert and adjust. ***Thank you for purchasing a T-Rex Billet Grille. 11/9/06***

