

54992
09-11 BMW
3 SERIES



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Upper Class Series Main Grille 2 Pc.

TOOLS REQUIRED:

Socket and Ratchet Set
Torx AT30
Allen Wrench Set
Flat Screwdriver
Grinding Wheel
Jig Saw
Drill and Bits

PARTS LIST

(8) 10/32" Flat Washers
(8) 6/32" 1/2" Machine Screws
(8) 6/32 Nylon Lock Nuts
(1) Sport Series Grille Kit - 2 Pc.

Step 1 Factory Grille Removal

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE ATTEMPTING INSTALLATION. With the hood open the first step is to remove the factory grilles. Remove the four torx screws from the top edge of the factory grille. Now remove the hood seal from along the top edge of the factory grille (Fig 1). Reach behind the factory chrome grilles and locate the seven plastic latches around the edge, pry the latches open with your fingers and pull the factory chrome grilles forward to remove them from the vehicle (Fig 2).

Step 2 Factory Grille Dissassembly

With the factory grilles removed from the vehicle, the factory grilles will now be dissassembled. Remove the 2 chrome rings from the factory grille by using a small flat screwdriver to pry the latches loose and remove the chrome rings from the factory grilles (Fig 3).

Step 3 Factory Grille Cutting

Now you will cut the vertical chrome ribs from the two factory grilles. Use a jigsaw to cut the vertical ribs. Use a file or grinding wheel to smooth the area where the vertical ribs were cut. Reassemble the two halves of the factory grilles (black and chrome halves) make sure the latches catch and latch (Fig 4).

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Step 4 Sports Grille Install

Take the sports grilles and install them into the two chrome rings of the factory grille pushing them in firmly to make sure they fully seat in the factory grille (Fig 5). Turn the factory grilles with the sports grille installed over so you can see the backside. Make sure the sports mesh grille is still seated into the factory chrome ring, take a pair of vise grips and clamp the metal tab with the hole in it on the sports grille to the factory grille. Use a drill to drill through the tab and the black plastic on the factory grille (Fig 6). Do this to all three tabs on each sports grille. Now insert the 3/4" screws with a washer on it through the hole in the black plastic and the tab with the hole in it on the sports grille, place a 6/32" nylon lock nut on the inside of the screw, tighten. The head of the screw will be on the outside edge of the factory grille and the nylon lock nut will be on the inside. Repeat this to both sports grilles. Reinstall the grilles onto the vehicle and re install the torx screws and hood seal.



Fig 5



Fig 6



Fig 7