



55112
2007 CHEVY
2500-3500 HD

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UPPER CLASS SERIES BUMPER GRILLS

Recommended Tools:

Phillips Screwdriver
Drill & 1/8" Drill Bit
Die Grinder or Jig-Saw (Optional)

Parts List / Hardware:

2 Upper Class Inserts
6 #10 x 3/4 Phillips Screws
2 #10 Flat Nuts
4 1/4" Nuts
4 1/4" Lock Washers
4 1/4"x1" Bolts

Read and understand instructions before attempting installation



Step 1

Remove the license plate assembly from the vehicle. Test fit the grille into the bumper opening. The new grille has four mounting tabs welded to the back of the grille. Four screws will hold the grille to the air dam.

Center the grille; mark the mounting holes to the air dam. Use a 1/8" drill bit to drill a pilot hole at each mark. (1) Re-center the grille. Use the #10 screws and flat nuts to secure the lower grille tabs. To secure the top tabs, only use a #10 screw through pilot hole.

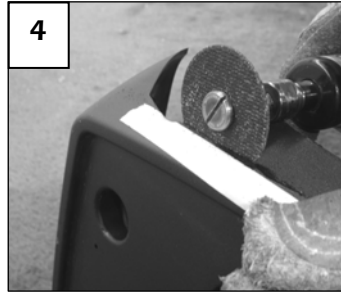
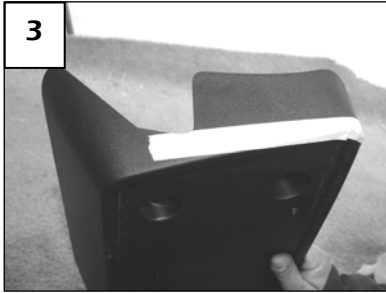
Step 2

Remove your factory grill shell. Locate the splash shield between the bumper and radiator; remove 4 push clips. Install mesh insert from under vehicle. From bumper top, locate the two outside holes where the factory push clips mounted. Install the two 1/4"x1 bolts. Make sure that the splash shield is under brackets. (2) From bottom side of vehicle, place a lock washer and nut to each bolt. Tighten down. Replace factory grille.



Step 3

The factory license plate mount can be modified to mount on the bumper billet. A portion of the license plate mount must be trimmed to re-install. As shown; apply a strip of masking tape to draw a line on each end (3). Use a die grinder to remove the excess material from the license plate mount (4). The last picture shows a profile view of the license mount after your cuts (5). Center the upper mounting holes on the plate mount to the factory holes in the air dam. Install the 2" machine screws and fender washers into the upper mounting holes; secure the screws from behind the air dam using the remaining #10 washers and nuts.



Thank you for purchasing a T-Rex Billet Grille. 1/25/07