

55290

03-07 H2

HUMMER



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1 PC UPPER CLASS SERIES BUMPER

03-07 HUMMER H2 SUV & SUT

Recommended Tools:

5/16" Wrench or Nut Driver
Slotted Screwdrivers
Jigsaw & Die Grinder or Dremel Tool
Masking Tape / Files / Sandpaper

Parts List / Hardware:

1 Bumper Inserts
3 6-32 Nylon Lock Nuts
3 ½" x ½" L Brackets

Read and understand instructions before attempting installation



Step 1

Open the hood and remove the grille. Place the grille face up on a work-table. Apply masking tape to the grille.



Step 2

Cut the molded plastic with holes from the grille. Make your cut about 1/8" inside the parting line around this area (***this is necessary to hold the grille in place***). We recommend cutting less rather than more; if too much material is cut, the grille will not secure properly. Test fit the grille into the opening. Remove more material if necessary.

Center the grille into the bumper opening; the plastic should overlap the sides of the grille. Attach the L brackets to the top and end mounting studs using the nylon lock nuts; these wrap around plastic edge of the cut the bumper opening. Do not over tighten the L brackets.



Step 3

Re-install the factory grille assembly onto the vehicle.

Thank you for purchasing your T-Rex billet grille.

6/1/06