



**55523**

**2009 FORD**  
**FLEX**

**55523**

**2009 FORD**  
**FLEX**

**2009 FORD FLEX**  
**UPPER CLASS SERIES MESH GRILLE**

**TOOLS REQUIRED:**

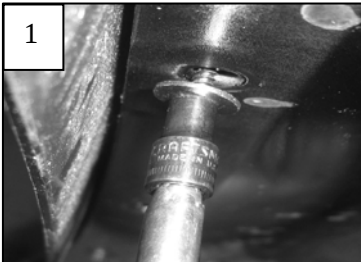
Phillips / Slotted Screwdrivers  
10mm, 5/16", 3/8" Sockets

**PARTS LIST:**

|   |                           |   |                  |
|---|---------------------------|---|------------------|
| 2 | Mesh Grille (Upper/Lower) | 2 | 6" Bone Brackets |
| 8 | 6-32 Nylon Lock Nuts      |   |                  |
| 2 | 2" Bone Brackets          |   |                  |

**Step 1**

Read and understand all instructions before attempting the install of this grille. Be sure that the package of hardware matches the hardware list as listed above. Next, test fit the T-REX grille to the vehicles factory openings. You are now ready for the install:

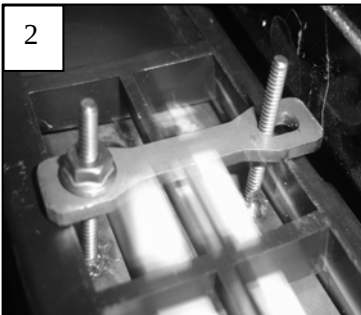


**Step 2**

Remove the lower motor cover by removing the small screws and pop clips (1). This will allow access to the backside of the bumper.

**Step 3**

Install the upper bumper grille. From the backside of the grille; place the smaller bone bracket connecting each of the welded studs (2). Place a nylon lock nut onto each stud. Repeat this on the other side. Making sure that the grille is centered into the bumper; tighten the hardware. Install the lower bumper grille. From the backside of the grille place the long bone bracket connecting each of the welded studs. Place a nylon lock nut onto each stud (3). Making sure that the grille is centered into the bumper; tighten the hardware. Reinstall the factory lower motor cover, screws and pop clips to there factory locations.



***Thank you for purchasing a T-Rex Grille. 7/17/08***

