

10-11 FORD TAURUS SHO

Upper Class Bumper Grille

TOOLS REQUIRED:

Phillips & Flat Screwdrivers
Socket and Ratchet Set
Drill and bit set

PARTS LIST

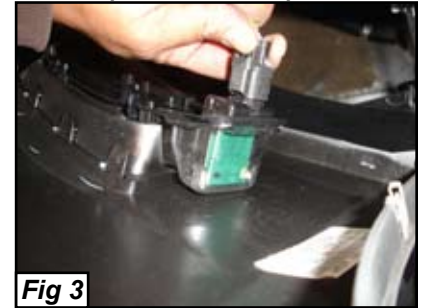
(6) 6/32" Nylon Lock Nuts
(2) 2" Flange Brackets
(2) 1" Flange Brackets
(2) 1/2" L Brackets
(1) Mesh Grille



PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquiries can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Step 1 Factory Grille/Bumper Cover Removal

If you are only installing the bumper mesh grille you do not need to remove the bumper cover, you only need to remove the lower front cover from under the front of the vehicle. First remove the top radiator cover under the hood. There are four 10mm bolts, eight 7/32 bolts and two plastic clips holding the cover secure. Next you will need to remove the bumper cover from the vehicle. Remove the four phillips screws from each fender well front edge and an 8mm bolt from each lower fender well inside edge. The lower cover from underneath the front of the vehicle needs to be removed, there are six 8mm screws and five plastic phillips screws that need to be removed. Now pull the top edge of the bumper cover side where it meets the side of the fender outward away from the vehicle (Fig 2). Do this to both sides with a helper to help hold the bumper cover when it comes loose. Unplug the electrical connectors for the lights in the bumper cover (Fig 3) to fully remove the cover from the vehicle. Set the bumper cover on a work bench, be careful not to scratch the paint on the bumper cover.



Step 2 Bumper Mesh Installation

Take the bumper cover assembly and place it on a workbench. Take the bumper mesh grille and hold it up to the bumper opening, you will need to mark where the threaded studs on the backside of the mesh grille contact the bumper cover (Fig 4). Drill a 3/8" hole where the four threaded studs contact the bumper cover. Insert the mesh grille into the bumper cover, four of the threaded studs will go through the holes you just drilled. Hold the mesh grille in place, from the backside of the bumper cover install the 2" flange brackets on the two outer most threaded studs and install a 6/32" nylon lock nut on top of the bracket. The two upper middle threaded studs will have the 1" flange brackets installed on them with the 6/32" nylon lock nuts installed over the flange brackets. The two lower center threaded studs will have the 1/2" L brackets installed over them and latched over the edge of the black plastic with a 6/32" nylon lock nut installed on top (Fig 7). Tighten all the nuts, reinstall the bumper cover if you removed it and the lower bottom cover. Installation complete.

