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06-08 LEXUS
IS 250-350

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UPPER CLASS SERIES MESH BUMPER GRILLE

Tools Required:

Phillip Screwdriver (std. & short length)
8mm Socket or Nut Driver
10mm Socket or Nut Driver

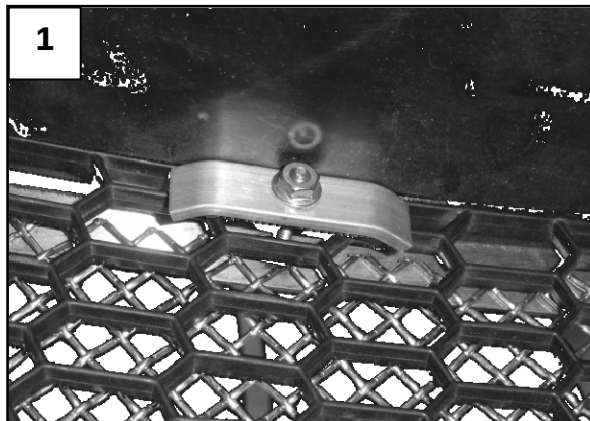
Hardware / Parts Included:

1 Upper Class Mesh Bumper Grille
4 2" Flange Brackets
4 6/32 Nylon Lock Nuts

Read and understand instructions before attempting installation

Step 1

Remove the motor cover by depressing the center of each clip. Remove the eleven clips and set the cover aside. On the grille, remove the four clips located at the far ends of each corner. In the grille center, remove the 10mm bolt. From behind the grille, depress the tabs holding the grille center to the grille shell. Push center of grille towards the vehicle and remove grille from behind the grille shell.



Step2

Test fit the mesh bumper grille into the factory bumper location. Place the grille into the opening. From behind the grille, place a 2" flange bracket and a 6/32 nylon lock nut on each stud (1). DO NOT TIGHTEN.

Center the grille and begin to tighten the grille till snug. Replace grille and motor cover.

Thank you for purchasing a T-Rex Billet Grille.
10/04/07