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UPPER CLASS SERIES MESH BUMPER

Tools Required:

Phillips / Slotted Screwdrivers
10mm & 12mm Socket
5/16" Socket or Nut Driver
Drill & 1/4" Drill Bit

Part List:

1 Upper Class Mesh Insert
5 2" Flange Brackets
5 #10 Flat Washers
5 6-32 Nylon Lock Nuts

Read and understand instructions before attempting installation

Step 1.

The upper grille must be removed to gain access to the rear of the bumper. Open the hood and remove the plastic radiator cover. Remove two 12mm screws, two 10mm screws & pop out three plastic clips to remove. Use a screwdriver to pry the hood bumpers (plastic push in fastener) out.



Step 2.

A second person will be helpful in this step to hold the grille inserts in place during installation. Test fit the grille in front of the bumper. A 1/4" hole must be drilled into the factory bumper insert (next to each fog light). This will allow mounting of the upper studs in each corner. Mark and drill the holes needed. Center the insert into the bumper opening. From the back, secure the insert using the flange brackets, #10 flat washers and nuts. Snug the fasteners down to hold the grille in place (do not over tighten).

Step 3.

Check the alignment of the Mesh Bumper. If necessary, loosen the insert and adjust. Re-attach the engine splash shield to the bumper cover. ***Thank you for purchasing a T-Rex Billet Grille. 3/1/07***

