

70640

04-08 LEXUS

RX 330



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1 PC HYBRID SERIES GRILLE - POLISHED

Recommended Tools:

3/8 Wrench or Nut Driver
Liquid Thread Lock

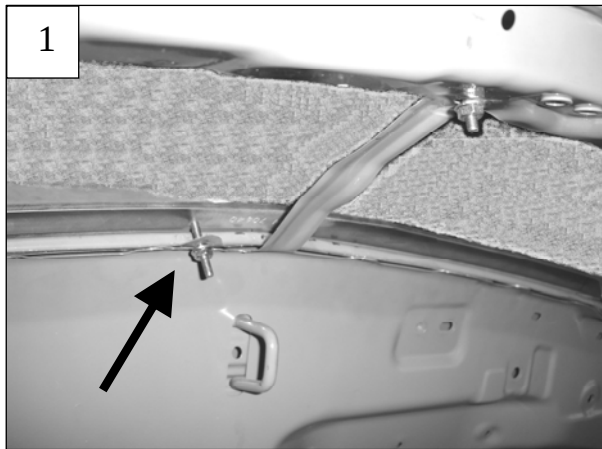
Parts List / Hardware:

1	Mesh Insert
3	10-32 x 2" Aluminum Studs
3	10-32 x 1.5" Steel Studs
6	#10 Flat Washers
6	10-32 Nylon lock Nuts

Read and understand instructions before attempting installation

Step 1

Open the hood and remove the three nuts along the top of the grille. Unclip the remaining factory fasteners retaining the grille. Remove the grille with the grille spacer (protector). Carefully test fit the grille over the opening in the hood.



Step 2

Six mounting holes are tapped into the back of grille; these align with factory holes in the sheet-metal. Install the longer aluminum studs along the top and the three shorter steel studs on the bottom. A small amount of liquid thread lock may be applied to the threads.

DO NOT TO OVER-TIGHTEN THE STUDS

(Over-tightening can cause damage to the grille).

Step 3

Align the studs to the factory holes. It may be necessary to **slightly bend the upper aluminum studs (1)** by hand so they align properly. Secure the grille using the washers and nylon lock nuts.



Step 4

The factory logo may be used on the mesh grille if the back side is trimmed down with a die grinder or similar tool.

Thank you for purchasing your T-Rex billet grille.

4/28/06