

T-REX

Billet Grilles

85741

05-06 NISSAN

ALTIMA

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1 PC HYBRID SERIES BUMPER - CHROME

Recommended Tools:

3/8 Wrench or Nut Driver
Slotted Screwdrivers
Liquid Thread Lock
10mm Wrench

Parts List / Hardware:

1	Bumper Inserts
3	10-32 x 2.5" Threaded Studs
3	10-32 Nylon Lock Nuts
3	1/2" x 1/2" L Brackets

Read and understand instructions before attempting installation



Step 1

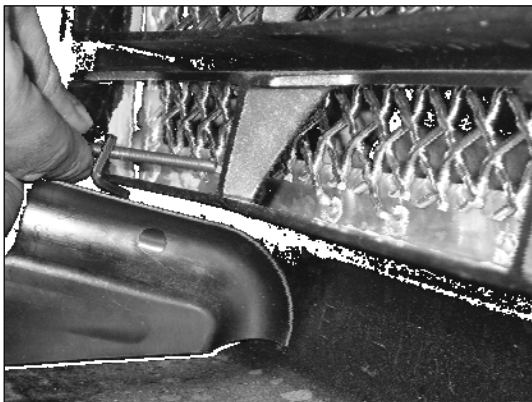
Remove the factory grille shell; use a small screwdriver to pull the center from each fastener. Two of the fasteners will be re-used; do not discard the fasteners. Next, lightly pull the top of the grille assembly forward. Use your fingers to depress the molded clips along the bottom of the grille.

Step 2

Thread the studs into the billet along the bottom; a small amount of liquid thread lock may be applied to the threads.

BE SURE NOT OVER-TIGHTEN THE STUDS

(Over-tightening can cause dimpling to the face of the billets). Center the grille into the bumper opening. Attach the L brackets to the upper mounting studs using the nylon lock nuts; these wrap around plastic bars in the bumper opening.



Step 3

Re-install the factory grille or the upper Hybrid grille at this time.
Thank you for purchasing your T-Rex billet grille.

1/19/05