

Installation Instructions



Kit Contents:

- 1 - Custom Flywheel
- 1 - 3/8" Powder Coated Steel Adapter Plate
- 1 - Custom Pilot Bushing
- 6 - M10 x 1.5 x 50mm Hex Head Bolts for bolting transmission to the adapter plate
- 2 - M12 x 1.25 x 45mm Flanged Head Bolts for bolting adapter plate to the engine
- 3 - M12 x 1.25 x 30mm Flat Head bolts for bolting adapter plate to engine
- 1 – M10 x 1.5 x 30mm Flanged Head bolts for bolting adapter plate to engine

Not included: Hardware to mount Flywheel to Crank or Pressure Plate to Flywheel (M8 x 1.25). It's recommended to replace these fasteners or use stock hardware.

Note: This kit is for use with NA Z32 transmission only, but uses either NA or Twin-Turbo clutch assemblies.

Installation Steps

1. Using below photos as a guide, clearance the passenger side of the block to allow for Z32 starter fitment. Measure about 1.75" up from flat shown below and about 1/2" deep. Using a Grinder or similar tool, remove the material.



2. Mount black adapter plate to K20 or K24 Engine.



3. Install the pilot bushing into the back of crankshaft bore until flush with outer edge. (Press-in)

4. Install flywheel with clutch assembly, using either stock or replacement flywheel bolts. Also, make sure to use the proper tools to align the clutch disc. A clutch disc alignment tool usually comes with the clutch kit. Torque to Honda Manufacturer specs for the flywheel and pressure plate bolts.



5. Install transmission and use provided hardware to attach to the black adapter plate.



6. Check starter clearance. If there is any interference in the starter, grind the small shield near the starter teeth.