

Installation Instructions

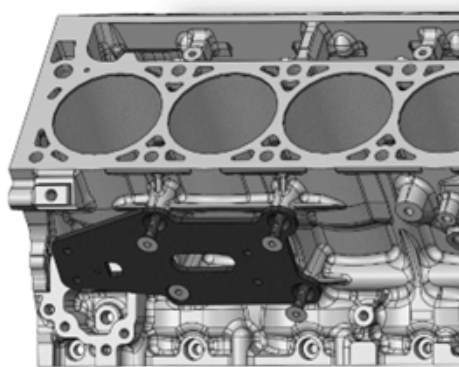
Note: These motor mounts adapters bolt to your Gen V LT engine and allow it to accept any standard 3-bolt SBC or BBC GM motor mounts.

Note: These mounts do not work with the stock vacuum pump. Delete plugs are available.

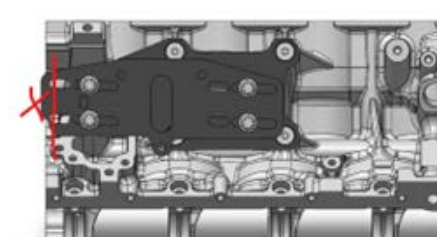
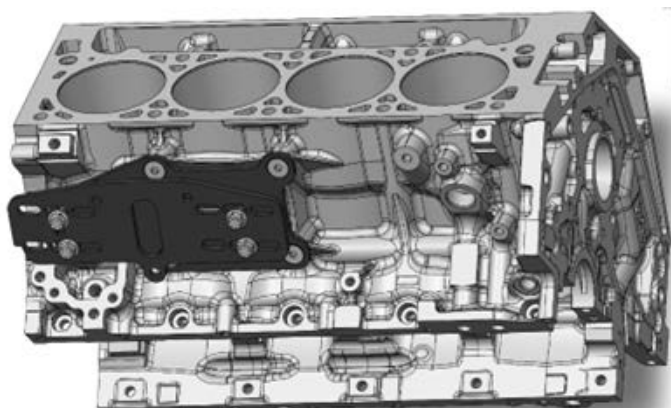


Installation Tips

1. Disassemble the drivers-side mount and bolt the bottom engine plate labeled “D” to the engine using the provided socket flat head bolts. Torque to manufacturer torque specs.



2. Next, install the top plate labeled “D” using the set of slots that looks like it will line up to your factory car-side mounts best. Note: If using the rearmost set of slots (moving engine rearward), trimming of the front of the top mount plate may be necessary to clear front cover of engine.



3. Install your [customer provided] 3-bolt SBC/BBC mount onto the PEM Studs. Note that depending on the position of the engine, slight trimming of the vacuum pump boss for the might be necessary to clear the motor mount.



4. Repeat the process for the Passenger side.



5. Now you may install the engine into your chassis utilizing the factory SBC/BBC motor mounts.

