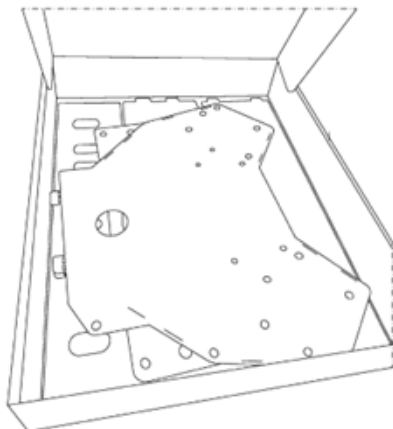


Assembly Instructions



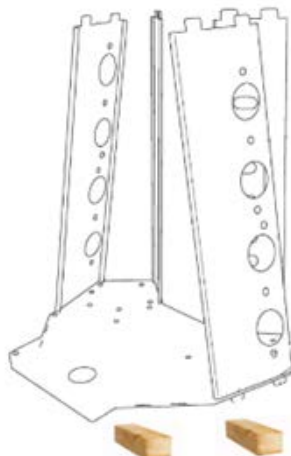
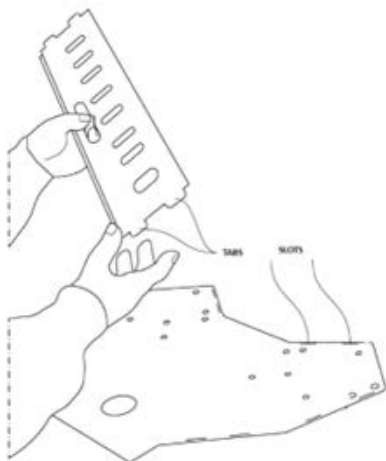
Tools Required for Assembly

- Crescent wrench
- Hammer

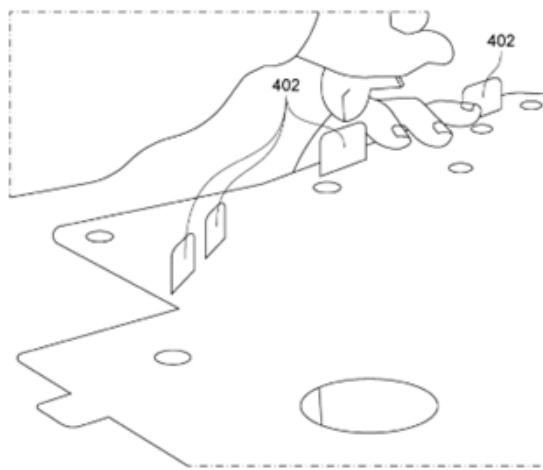
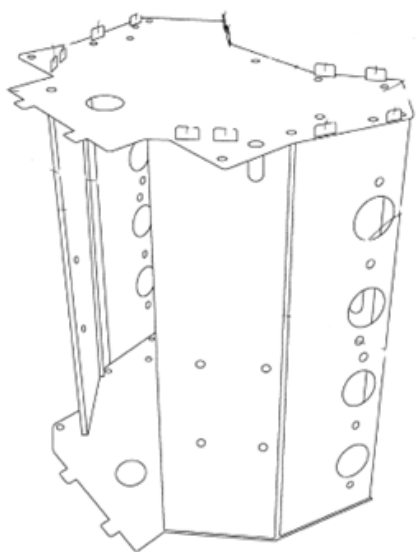
Installation Tips

Our Swap Block® Mock Up Blocks come disassembled for ease of shipping. Assembly is straightforward and outlined below. Shown is our LS Swap Block®, but assembly is similar for all.

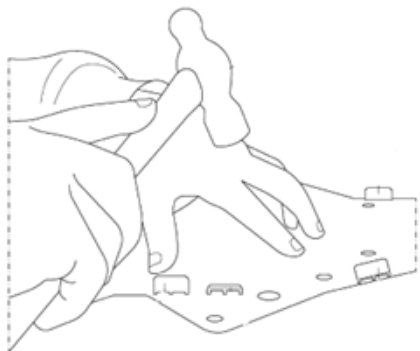
1. Each plate will have laser etching near each tab or slot. Match the laser etching on the tabs to the laser etching on the slots. It is helpful to rest the back plate on blocks so that the tabs from the side plates can easily be slid into the slots without interference on the backside. Install each side plate into the back plate.



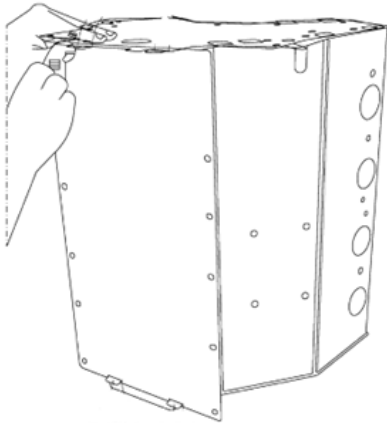
2. After all the side plates are installed in the back plate, line up the tabs with the front plate and install. Using a crescent wrench, start to bend the tabs over about halfway. The tabs should be bent inward, in the same direction as the bent flanges on the side plates.



3. Use a hammer to bend the tabs the rest of the way down. The bent tabs will pull each of the side plates tight into the front and back plates, creating a rigid structure.



4. Install the “oil pan” plate to the bottom of the front and back plates and bend over the tabs as shown previously.



5. Now you can rotate the assembly and bend over the tabs on the back plate.

6. Assembly is complete! Congratulations!

