



2408C Leaf Spring Installation

Thank you for your purchase of this Hotchkis product. Your leaf springs were designed with the performance and durability you've come to expect from Hotchkis Performance.

Installation Notes for Camaro 2408C Leaf Springs

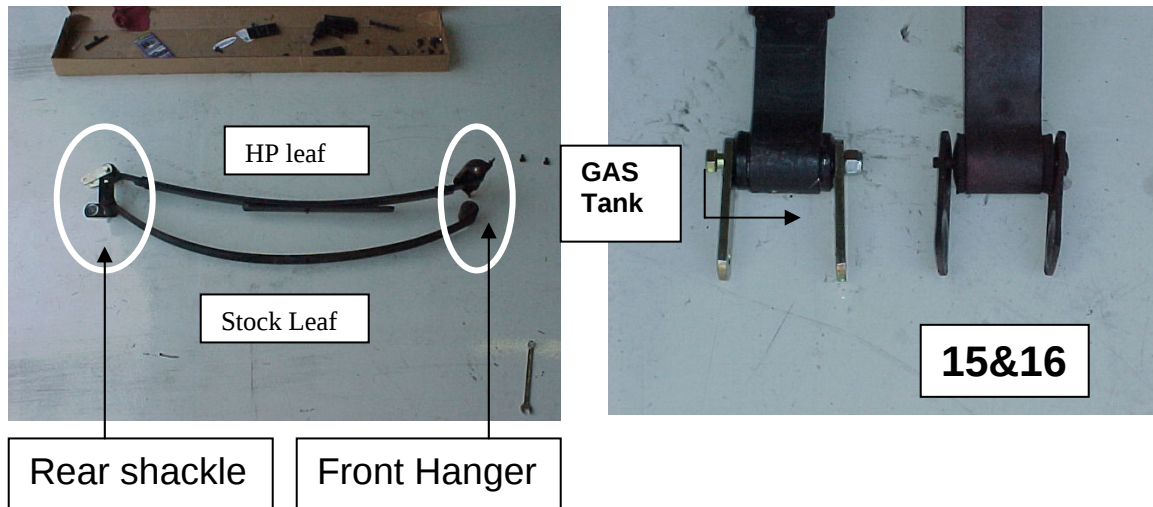
1. Support vehicle by the frame using lift jacks or jack stands. NEVER rely on a hydraulic jack to hold up the vehicle while you are working under it.
2. It is not necessary to remove the wheels to perform this installation.
3. Remove the lower shock bolts.
4. Loosen, but don't remove, the bolts in the rear that hold the leaf spring eyes.
5. Remove the nuts that hold the spring to the axle.
6. Lift the axle off of the spring and support it.
7. Take out the bolts holding the leaf spring to rear shackles and also the front three bolts to the chassis and remove the spring from the vehicle.
8. Knock out the existing bolts from the leaf spring axle mount.
9. Drill out the holes so you can fit the new U-Bolts and the bottom plates as well with a drill bit size 5/8.
10. Remove front nut clips and put in the new nut clips. (You may have to grind a little To help the fitment the new nut clips).
11. Install the leaf spring pads.





Discard Sleeve

12. Put you stock front hangers on your new springs.
13. Remove the bushings from frame, clean thorough inside frame, grease frame and bushing and install new bushings.
14. Put the new shackles on your new leaf springs.
15. When assembling rear shackle bolt through leaf spring eye make sure the head of the bolt facing away from the gas tank. This may be easier install on the floor than installing up on the car.



16. Install the leaf springs. You need to set the vehicle on its wheels before you perform the final tightening on the leaf spring eyelet bolts. You must do this so you don't ruin the leaf spring bushings.

For the frame bushings use bushing part # 61137

For the Leaf Spring bushing use bushing part # 61091

HOTCHKIS PERFORMANCE WARRANTY POLICY

Effective January 1, 2000. Supersedes all previous policy statements. Policies are subject to change without notice. Hotchkis Performance is not responsible for printing errors.

If you purchased your Hotchkis Performance product from an authorized dealer, you are covered by the terms of this policy. All claims however, must be submitted **THROUGH YOUR DEALER** not to **Hotchkis Performance** directly.

Return Policy:

We want you to be completely satisfied with your Hotchkis Performance product. In case you're not, you can exchange or return it within 30 days of the purchase date. To obtain a full refund, excluding freight, please contact our Customer Service Department at (562) 907-7757. You will be assigned a Returned Goods Authorization Number (RGA). The package you return must show the RGA on the outside of the package, include the original invoice and be shipped prepaid to our facility. The part has to be in its original packaging materials and be in a sellable condition. For parts presenting signs of use, only warranty claims will be accepted. Exchanges or refunds can be made after 30 days with a 20% restocking charge.

Warranty Claim:

Hotchkis Performance warrants its products against materials and workmanship failure for the term of 36 months (3 year) from the date of purchase and only up to the amount paid. If the product is determined to be defective, Hotchkis Performance will repair, replace or refund its value at Hotchkis Performance's discretion. Any repaired or replaced product will be returned to the sender freight prepaid.

How to File a Warranty Claim:

The answer to **ALL** the following questions should be **YES** before contacting our Customer Service Department.

- Is the part appropriate to your application?
- Did you carefully and thoroughly read the instructions provided along with the part?
- Do you have the proof of purchase?
- Are you the original purchaser?
- Is the part unmodified and clean?
- Is the return date within 36 months from the purchase date?
- Is the reason for return a legitimate product defect?

If the answer to all these questions is YES, please contact our Customer Service Department at (562) 907-7757. You will be given a Returned Goods Authorization Number (RGA) valid for 60 days. You will also be asked to ship the part prepaid to our facility. All shipments **MUST** be prepaid, include the original invoice and show the RGA on the outside of the package, otherwise it will be refused. Please include a brief explanation letter in order to expedite the warranty analysis process.

What doesn't this Warranty Cover?

The costs not covered by this warranty include but are not limited to:

- Removal, installation, shipment and insurance costs.
- Improper installation or maintenance.
- Misuse or abuse, negligence, off-road and/or racing applications.
- Damage to related components.
- Normal wear and tear.
- Costs incurred due to down time of vehicle.
- Alterations on the original design or unauthorized repairs.

Items offered but not manufactured by Hotchkis Performance are warranted according to the manufacturers terms and are not the responsibility of Hotchkis Performance.

All warranties implied by law are limited in duration of this warranty. You have specific rights that may vary from state to state.

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