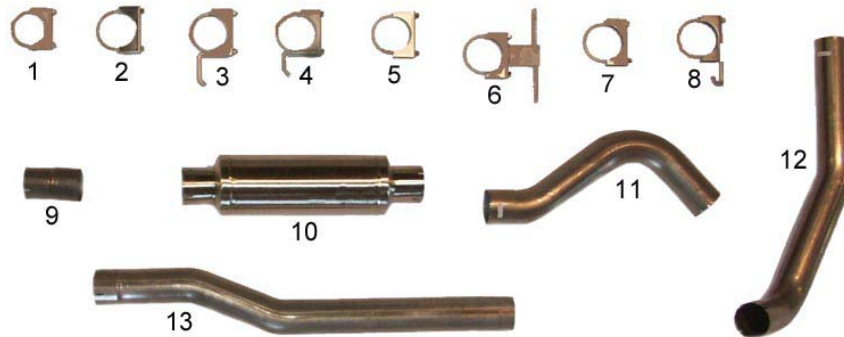




**2003-2004 Ford 6.0L Powerstroke
Stainless Steel, Single Outlet
P/N 16951-2HKR**



Tools Needed:

- ☐ 9/16" End wrench or socket
- ☐ Hacksaw or Sawzall™
- ☐ WD40™ or equivalent aerosol lubricant.

WARNING! If your vehicle is equipped with a catalytic converter, it is unlawful to remove!

Removal of Original System

1. Start under the truck at the catalytic converter. Loosen the band clamp on the outlet end of the catalytic converter.
2. Cut the tailpipe just behind of the muffler.
3. Spray the stock hanger points with WD40™ and pry the rubber mounts from the system. Leave the rubber mounts attached to the truck for re-use.
4. Leaving the downpipe and catalytic converter in place, remove the remainder of the original system.

Installation of New Performance System

HINT: Do not fully tighten any clamps, until the complete system is installed and aligned.

1. Hang the muffler (10) in the stock location using the (6) hanger/clamp on the outlet. This determines the placement of the rest of the system.
2. Install the (9) adapter onto the outlet of the catalytic converter with the (1) clamp.
3. Measure between the outlet of the (9) adapter and the inlet of the muffler. Add 5" to this measurement for the slip-joints and cut the (13) pipe to fit. Install the cut pipe between the (9) adapter and the muffler (10) using a (2 & 5) clamp at both ends. Install a (4) hanger/clamp just in front of the muffler and a (3) hanger/clamp just behind the catalytic converter.
4. Install the (11) pipe into the outlet of the muffler using the (6) hanger/clamp that is already attached to the outlet. Rotate, as needed, to pass next to the shock absorber and over the rear axle.
5. Install the (12) pipe onto the (11) pipe with a (7) clamp. Rotate, as needed, to level the outlet behind the right rear tire. Attach the (8) hanger in the stock location.
6. Starting at the converter, align and tighten all the pipes and clamps. Start the engine and check for leaks.

**Hooker Technical Support
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For online help, please refer to the tech service section of our website: www.holley.com

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Date: 2-7-05