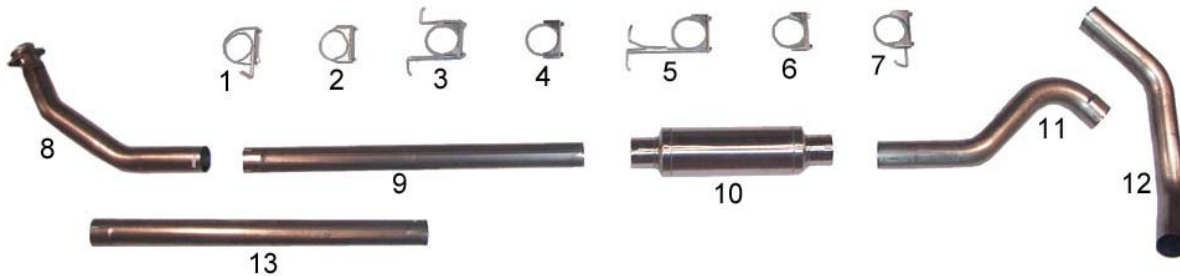




**1994-2002 Dodge 5.9L Cummins
QC, LB, Stainless Steel, Single Outlet
P/N 16955-2HKR**



Tools Needed:

- ☐ 9/16" End wrench or 7/16" socket
- ☐ Hacksaw or sawzall
- ☐ WD40™ or equivalent aerosol lubricant.

WARNING! If your vehicle is equipped with a catalytic converter, it is unlawful to remove!

Removal of Original System:

1. Start under the vehicle. Cut the down pipe next to the transmission and behind the muffler. Remove and save the 2 bolts at the turbo and discard the old down pipe.
2. Spray the stock hangers with WD40™ and pry the rubber mounts from the system. Leave the rubber mounts attached to the truck for re-use.
3. Remove the old system.

Installing the New Performance System:

HINT: Do not fully tighten any clamps, until the complete system is installed and aligned.

1. Install the (8) pipe onto the turbo outlet using the stock bolts.
2. Install a (9) pipe onto the outlet of the (8) pipe using the (1) hanger/clamp.
3. Hang the (10) muffler in the stock muffler location using the (3) hanger on the inlet.
4. Install the second (13) pipe as follows: Measure between the outlet of the installed pipe and the inlet of the muffler. Add 3" for the bumped end to fit over the installed pipe and add 3" for the other end to fit into the muffler. Cut the un-bumped end of the (13) pipe and install using a (2) bare clamp at the front and the (3) clamp already attached to the muffler.
5. Install the (11) pipe at the outlet of the muffler using a (4) bare clamp. Hang the (5) clamp from the stock rubber mounts and attach it to the (11) pipe about 6" behind the outlet of the muffler. Rotate the (11) pipe, as needed, to pass next to the shock absorber and over the rear axle.
6. Install the (12) pipe into the (11) pipe using a (6) bare clamp and the (7) hanger in the stock location.
7. Starting at the turbo, align and tighten all the pipes and clamps. Start the engine and check for leaks.

**Hooker Technical Support
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For online help, please refer to the tech service section of our website: www.holley.com

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In this connection, the retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, or repair.

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Date: 2-7-05