



**2020 Jeep Gladiator (JT) V6, 3.6L
2.5" Dual Split Exit Cat-Back Exhaust, 409SS
BH5418
Installation Instructions**



Thank you for making HOOKER HEADERS your choice in a high-performance exhaust system. Extensive dyno/track testing has enabled HOOKER to offer the most advanced design in exhaust systems. The installation, while not complex, will take a certain amount of time. However, the additional horsepower and improved performance will more than justify your efforts. Proper installation and maintenance will ensure long life and maximum performance from your HOOKER HEADER exhaust system.

BEFORE STARTING:

Your vehicle must be raised a minimum of 36 inches. A floor hoist is ideal. If no hoist is available, we strongly urge the use of axle stands as a safety measure. Please read these instructions in their entirety before attempting installation.

CAUTION! WORK ONLY ON A LEVEL SURFACE. USE JACKS /JACK STANDS OF SUFFICIENT CAPACITY TO LIFT AND SUPPORT YOUR VEHICLE. NEVER WORK UNDER A VEHICLE SUPPORTED BY A FLOOR OR BUMPER JACK.

INCLUDED HARDWARE:

Qty.	P/N	Description
5	556R22	2.5" x 1.25" Band Clamp
1	516R77	½" 2-Hole Rubber Isolator
1	509R749	Exhaust Hanger
2	559R94	Decal - Blackheart 4" x 2"

Check the hardware package. If anything is missing, please contact Technical Service at 1-866-464-6553 or 270-781-9741.

REMOVING THE OE EXHAUST:

1. Disconnect the negative cable from the vehicle battery.
2. Lift the vehicle and secure on jack stand.
3. Remove the spare tire and heat shield. This will allow more room when removing the OE exhaust.
4. Remove the (x1) OE exhaust clamp, at the front of the stock exhaust. Now, slide (x3) exhaust hangers out of the OE rubber isolators and remove the OE exhaust in one piece.

INSTALLATION:

1. Reuse the OE band clamp. Install the Blackheart front pipe on to the OE pipe. Install (x1) supplied band clamp and install the Blackheart muffler. Now, slide on the other (x1) supplied band clamp and install the BH mid pipe slide hangers into OE rubber isolator (**Figure 1**).

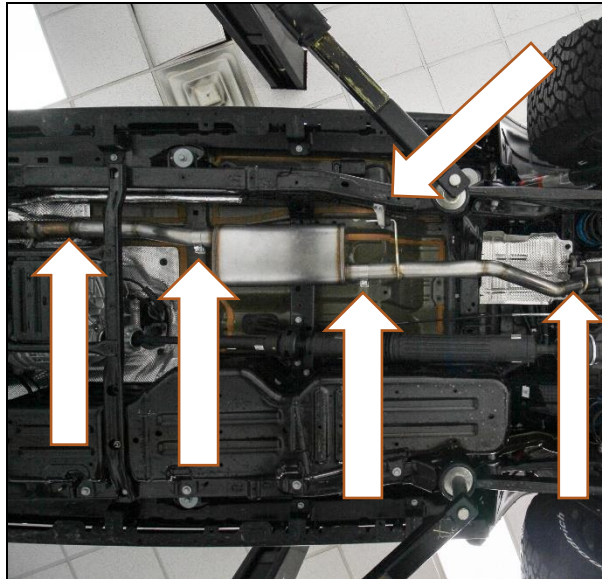


Figure 1

2. Remove (x2) bolts and remove (x1) OE rubber isolator mount (**Figure 2**).



Figure 2

3. On the left side Blackheart tailpipe, install the (x1) OE rubber isolator and (x2) supplied band clamps. Now, slide on the Blackheart Y-pipe (**Figure 3**).

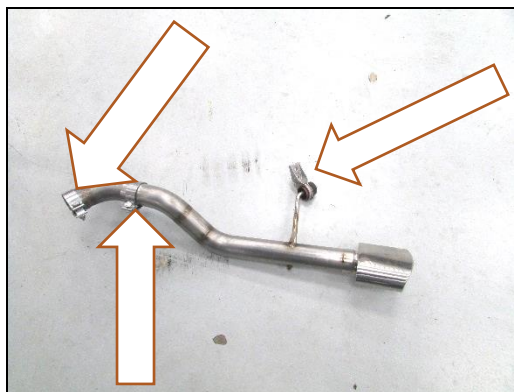


Figure 3

4. Install the left side Blackheart tailpipe to the Blackheart mid pipe. Now, install the (x2) bolts and tighten up the OE rubber isolator (**Figure 4**).

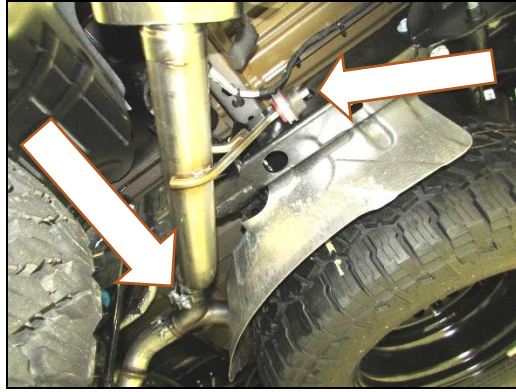


Figure 4

5. Go to the right side, remove (x2) bolts, install the supplied hanger bracket reuse the OE bolts, and tighten up bracket (**Figure 5**).

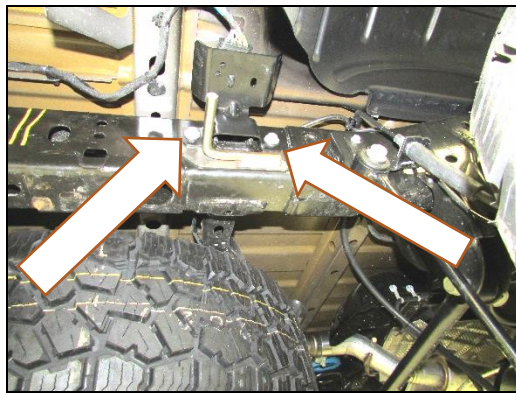


Figure 5

6. On the right side Blackheart tailpipe, install (x1) supplied rubber isolator and (x1) supplied band clamp (**Figure 6**).

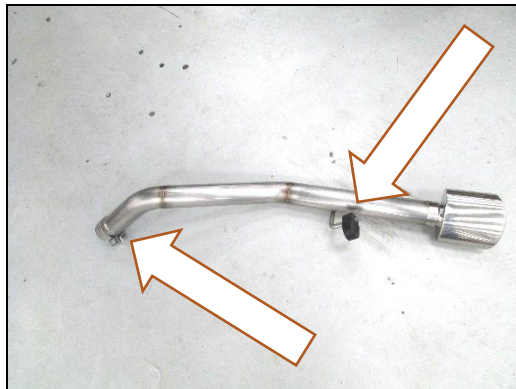


Figure 6

7. Now, install the right side Blackheart tailpipe (**Figures 7 & 8**).



Figure 7

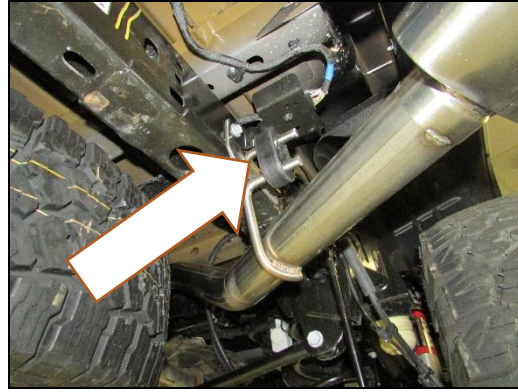


Figure 8

8. Reinstall the spare tire and heat shield, line up the exhaust tip and tighten all clamps and hardware.
9. Re-check your work.
10. Remove the jack stands and lower the vehicle.
11. After 150 miles, re-check and tighten all bolts and clamps.

NOTE: It is normal for the Blackheart Exhaust System to emit smoke for the first few minutes during break-in period.

LIMITATION OF LIABILITY – DISCLAIMER:

The regulation of emissions production, noise levels, and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns, and counties.

HOOKER™ makes no warranties of merchantability, of fitness for particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations, or ordinances in the state where they may be sold to the ultimate purchaser, the consumer.

Unless expressly stated to the contrary in the catalog, instruction sheet; or price list, the entire risk as to the conformity of any company product in any such state and as to repair should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer, of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, the retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, or repair.

THE FOREGOING STATEMENT LIMITS THE LIABILITY OF THE MANUFACTURER.

California vehicle code, sections 27156 and 38391, prohibits the advertising, offering for sale, or installation of any device, which modifies a vehicle's emission control system, unless exempted, unless otherwise noted. HOOKER™ Headers that have not received an Executive Order (E.O.) exemption from these code sections are not legal for sale or use in California on vehicles originally equipped with catalytic converters, except for racing vehicles, which may never be driven upon a highway. Check with your local authorities to determine if these headers are legal for use in your particular area.

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