



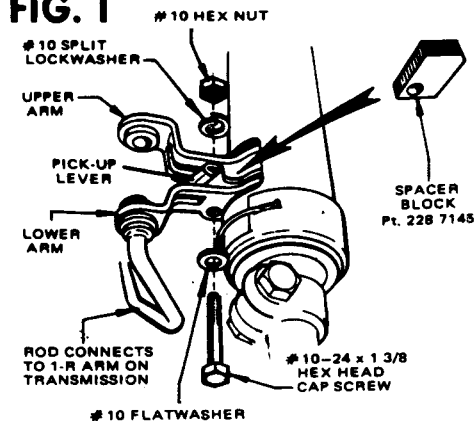
MASTERSHIFT

INSTALLATION INSTRUCTIONS

U.S. Patent No. RE 25,561 & 3,052,135

STEERING COLUMN SHIFT

FIG. 1



IMPORTANT WARNING

SAFETY STEERING COLUMN LOCK

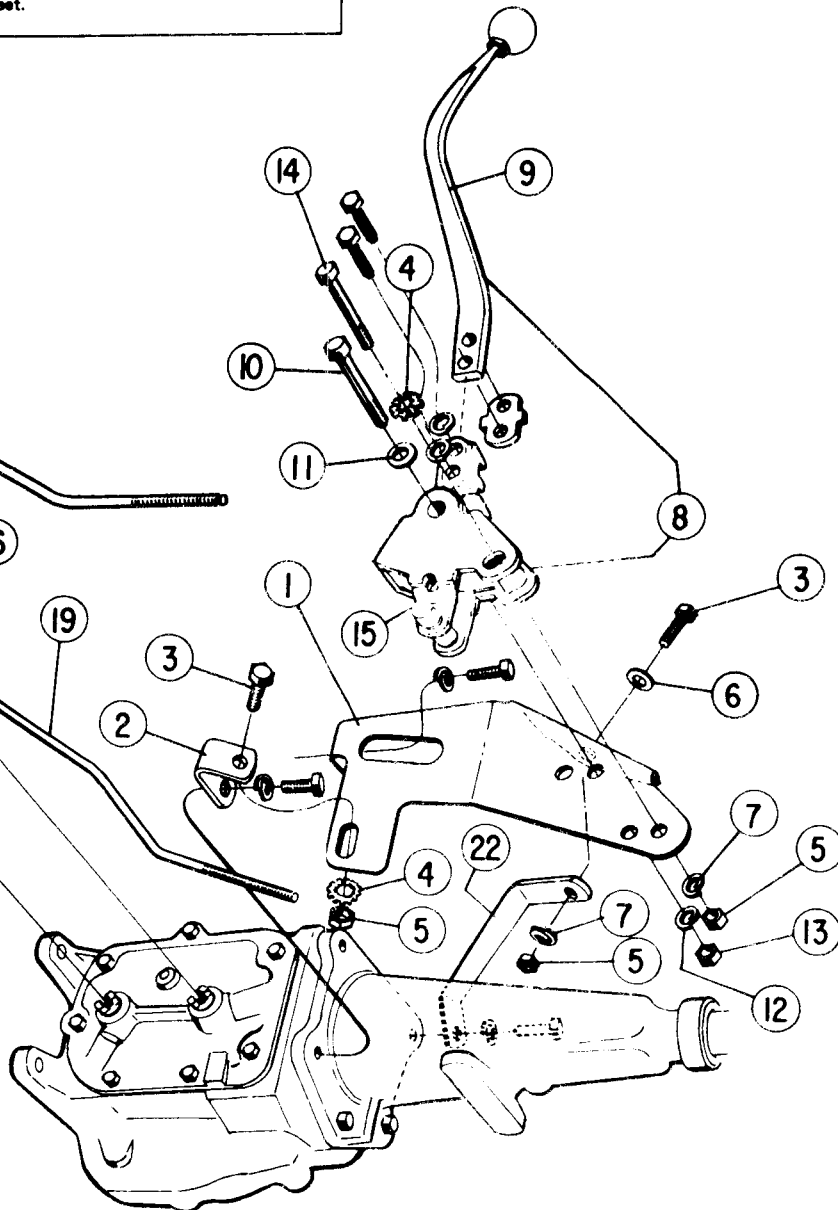
When this shifter is installed in a car that has a steering column lock, the operation of locking mechanism **MUST** be maintained. Install the reverse arm and connect the original factory linkage as directed by this instruction sheet.

IF VEHICLE EQUIPPED WITH SAFETY STEERING COLUMN LOCK, ATTACH STOCK 1ST/REVERSE LINKAGE TO THIS HOLE. USE STOCK BUSHING & RETAINING CLIP TO FASTEN.

CONTENTS OF KIT

1. BRACKET
2. BRACKET LEG
3. 3/8-16 x 7/8 HEX HEAD CAP SCREW
4. 3/8" INTERNAL/EXTERNAL TOOTH LOCKWASHER
5. 3/8-16 HEX NUT
6. 3/8" FLATWASHER
7. 3/8" SPLIT LOCKWASHER
8. SHIFTER & STICK ASSEMBLY
9. STICK
10. 7/16-20 x 2-3/4 HEX HEAD CAP SCREW
11. 7/16" FLATWASHER
12. 7/16" SPLIT LOCKWASHER
13. 7/16-20 HEX NUT
14. 3/8-16 x 2-3/4 HEX HEAD CAP SCREW
15. ROD ADJUSTING BUTTON
16. BUSHING
17. SPRING CLIP
18. ARM 1ST/REVERSE
19. ROD 1ST/REVERSE
20. ARM 2ND/3RD
21. ROD 2ND/3RD
22. BRACE
23. SPACER BLOCK
24. #10-24 x 1-3/8 HEX HEAD CAP SCREW
25. #10 FLATWASHER
26. #10 SPLIT LOCKWASHER
27. #10-24 HEX NUT

- Pt. 117 0045
Pt. 117 0044
Pt. 215 3425 (2)
Pt. 267 3497 (2)
Pt. 96000502 (3)
Pt. 267 3477
Pt. 97000359 (2)
Pt. 366 6809
Pt. 238 4331
Pt. 215 7553
Pt. 96000561
Pt. 97000404
Pt. 97000467
Pt. 215 3448
Pt. 119 3783 (2)
Pt. 118 1681 (4)
Pt. 97000015 (4)
Pt. 105 7135
Pt. 213 0024
Pt. 105 7130
Pt. 213 0025
Pt. 116 0007
Pt. 228 7145
Pt. 271 7151
Pt. 97000905
Pt. 267 3818
Pt. 179 7149



367 0006

ATTENTION

DUE TO VARIATIONS IN AUTO MANUFACTURING TOLERANCES, THE TRANSMISSION RODS SUPPLIED WITH THIS KIT MAY REQUIRE SLIGHT BENDING TO CLEAR OBSTRUCTIONS, ETC. PROTECT THREADS WHEN BENDING RODS.

BEND RODS COLD - DO NOT APPLY HEAT