



MASTERSHIFT

INSTALLATION INSTRUCTIONS

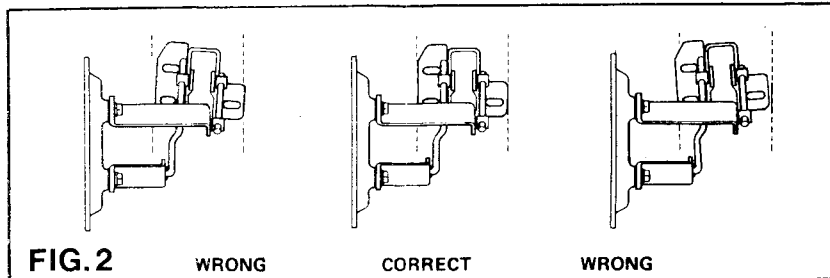
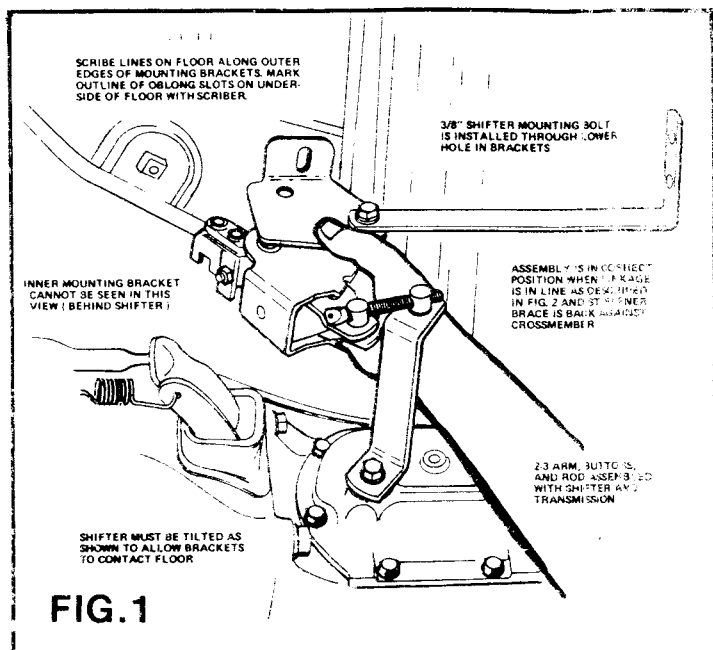
U.S. PATENT NO. RE25,561 & 3,052,135

ATTENTION

Due to variations in auto manufacturing tolerances, the transmission rods supplied with this kit may require slight bending to clear obstructions, etc.

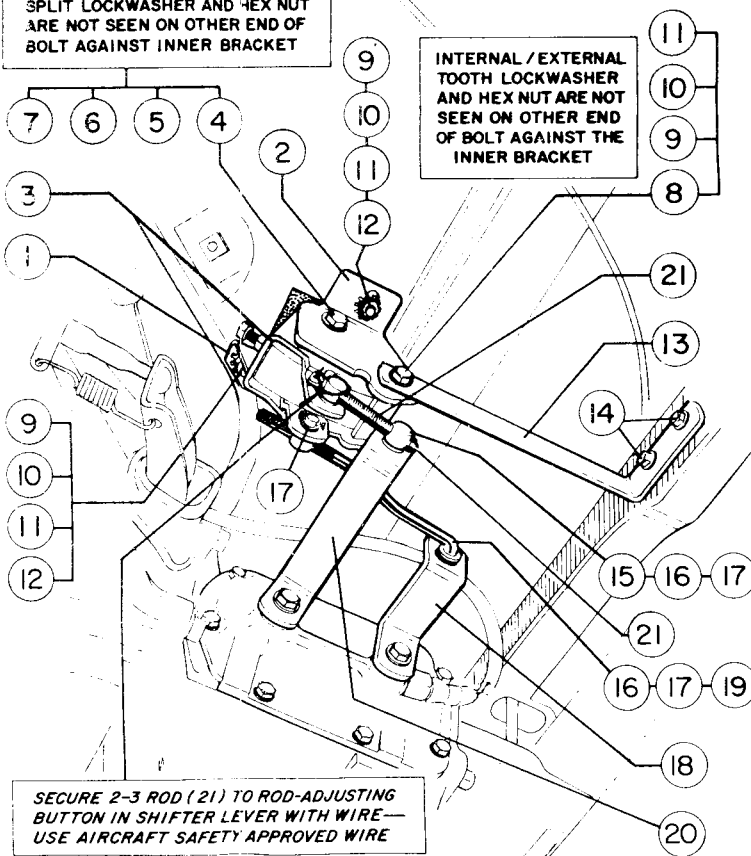
Protect the threads while bending.

BEND RODS COLD! - DO NOT APPLY HEAT!



SPLIT LOCKWASHER AND HEX NUT ARE NOT SEEN ON OTHER END OF BOLT AGAINST INNER BRACKET

INTERNAL / EXTERNAL TOOTH LOCKWASHER AND HEX NUT ARE NOT SEEN ON OTHER END OF BOLT AGAINST THE INNER BRACKET



CONTENTS OF KIT

BAGGED HARDWARE CONTAINING BOLTS TO ATTACH STICK TO SHIFTER AND BOLTS FOR GEAR STOPS IS PT. 154 0071.

COMMON	
1. MOUNTING BRACKET — inner	Pt. 117 0062
2. MOUNTING BRACKET — outer	Pt. 117 0061
3. SHIFTER ASSEMBLY	Pt. 366 0014
4. 7/16 - 14 x 3 1/4 HEX HEAD CAP SCREW	
5. 7/16" FLATWASHER	
6. 7/16" SPLIT LOCKWASHER	
7. 7/16 - 14 HEX NUT	
8. 3/8 - 16 x 3 1/4 HEX HEAD CAP SCREW	
9. 3/8" FLATWASHER	(4)
10. 3/8" INT./EXT. TOOTH LOCKWASHER	(4)
11. 3/8 - 16 HEX NUT	(4)
12. 3/8 - 16 x 7/8 HEX HEAD CAP SCREW	(3)
13. STIFFENER BRACE	Pt. 116 0016
14. 1/4 x 1 HEX HEAD SHEET METAL SCREW	(2)
15. ROD ADJUSTING BUTTON	Pt. 119 3783 (3)
16. BUSHING	Pt. 118 1681 (4)
17. SPRING CLIP	Pt. 97000015 (4)
18. ARM 1-R	
19. ROD 1-R	Pt. 213 0058
20. ARM 2-3	
21. ROD 2-3	Pt. 213 3601
22. STICK — SHIFTER	Pt. 238 0085
23. TEMPLATE	Pt. 275 0001

BAGGED HARDWARE — Pt. 154 0076

367 0023