



MasterShift

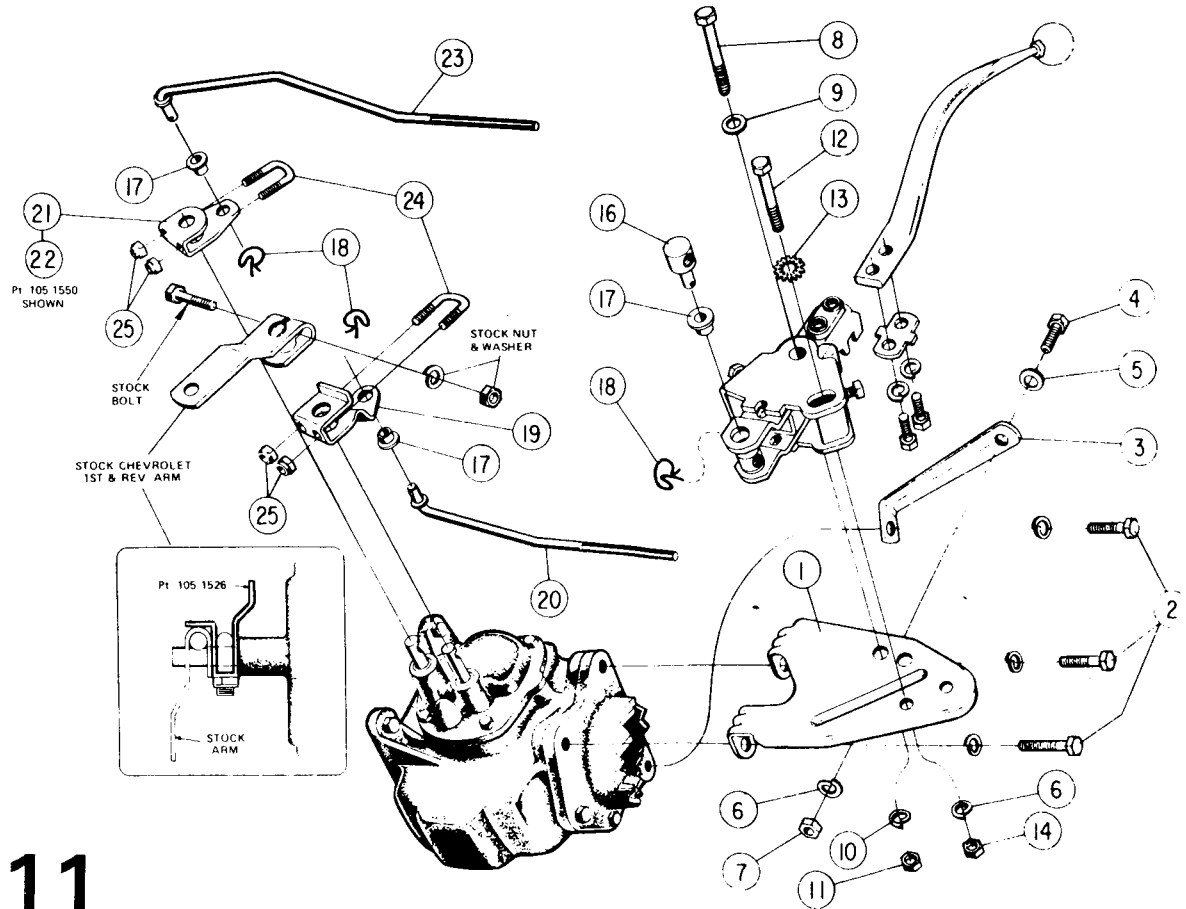
Installation Instructions

ATTENTION

Due to variations in auto manufacturing tolerances, the transmission rods supplied with this kit may require slight bending to clear obstructions, etc.

Protect the threads while bending.

BEND RODS COLD! - DO NOT APPLY HEAT!



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CONTENTS OF KIT

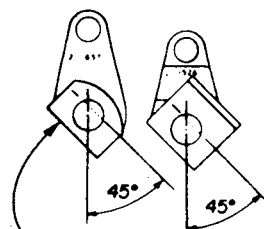
1. MOUNTING BRACKET
2. 7/16 - 14 x 1 1/4 HEX HEAD CAP SCREW
3. STIFFENER BRACE
4. 3/8 - 24 x 7/8 HEX HEAD CAP SCREW
5. 3/8" FLAT WASHER
6. 3/8" SPLIT LOCKWASHER
7. 3/8 - 24 HEX NUT
8. 7/16 - 14 x 3 HEX HEAD CAP SCREW
9. 7/16" FLAT WASHER
10. 7/16" LOCKWASHER
11. 7/16 - 14 HEX NUT
12. 3/8 - 16 x 2 3/4 HEX HEAD CAP SCREW
13. 3/8" INTERNAL/EXTERNAL LOCKWASHER
14. 3/8 - 16 HEX NUT
15. BACK UP LIGHT SWITCH BRACKET
16. ROD ADJUSTING BUTTON
17. NYLON BUSHING
18. SPRING CLIP
19. ARM 1st/REV.
20. ROD 1st/REV.
21. ARM 2nd/3rd
22. ARM 2nd/3rd
23. ROD 2nd/3rd
24. "U" BOLT - 5/16 - 24 THREAD
25. 5/16 - 24 HEX NUT - SELF LOCKING

Pt. 117 7154
(3)
Pt. 116 7153 OR Pt. 116 8316

(2)

Pt. 117 0006
Pt. 119 3783 (2)
Pt. 118 1681 (4)
Pt. 127 2412 (4)
Pt. 105 1526 OR Pt. 105 8315
Pt. 213 2007 OR Pt. 213 8314
Pt. 105 1550 OR Pt. 105 8306*
Pt. 105 1657 OR Pt. 105 8307*
Pt. 213 2008 OR Pt. 213 8313
Pt. 265 1524
(4)

TRANSMISSIONS THAT HAVE
SHAFTS OF EQUAL LENGTH &
BOTH SLOTS AT 45°



Use this arm (Pt. 105 1657) on 2nd - 3rd shaft if transmission has shafts of equal length and both slots are parallel at 45° as shown.

FIGURE 1

ASSEMBLY OF 1ST AND REV.
ARMS TO LOCATE POSITION
FOR FILING NEW SLOT

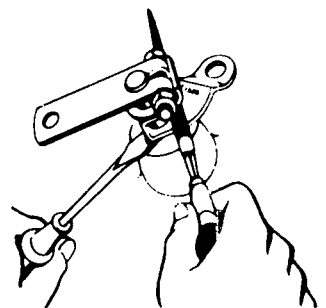


FIGURE 2

BAGGED HARDWARE Pt. 154 0016

*SEE FIG. 1 FOR PROPER ARM SELECTION