



MasterShift

Installation Instructions

U.S. Patent No. RE 25,561 & 3,052,135

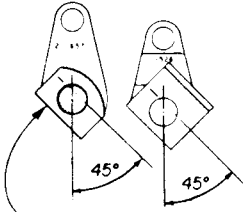
ATTENTION

Due to variations in auto manufacturing tolerances, the transmission rods supplied with this kit may require slight bending to clear obstructions, etc.

Protect the threads while bending

BEND RODS COLD! -- DO NOT APPLY HEAT!

TRANSMISSIONS THAT HAVE SHAFTS OF EQUAL LENGTH & BOTH SLOTS AT 45°



Use this arm (105 1657) on 2nd & 3rd shaft if transmission has shafts of equal length and both slots are parallel at 45° as shown

FIGURE 1

ASSEMBLY OF 1ST & REV ARMS TO LOCATE POSITION FOR FILING NEW SLOT

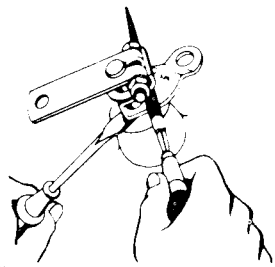
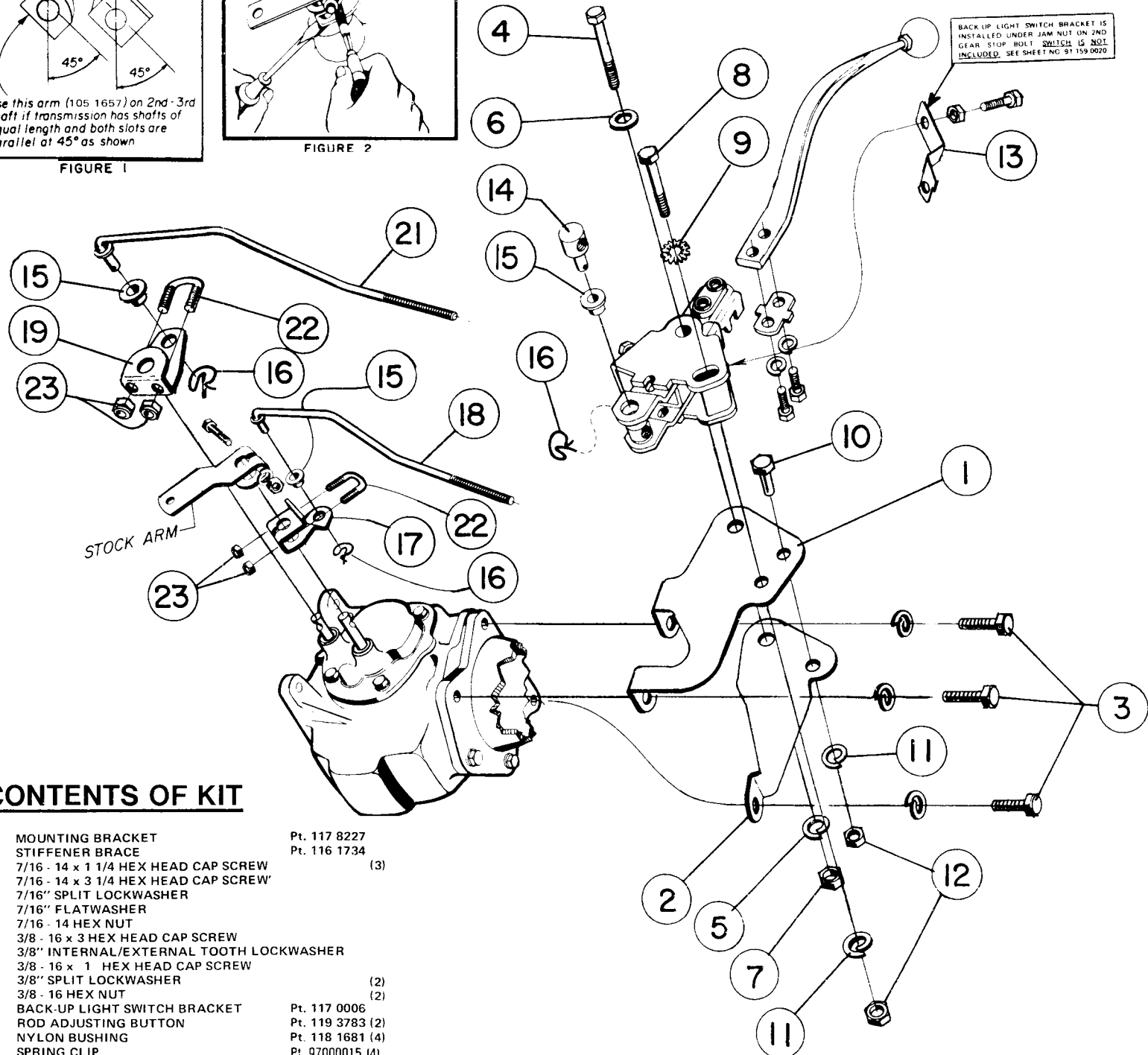


FIGURE 2



CONTENTS OF KIT

- | | | |
|--|--------------|-----|
| 1. MOUNTING BRACKET | Pt. 117 8227 | (2) |
| 2. STIFFENER BRACE | Pt. 116 1734 | (3) |
| 3. 7/16 - 14 x 1 1/4 HEX HEAD CAP SCREW | | |
| 4. 7/16 - 14 x 3 1/4 HEX HEAD CAP SCREW | | |
| 5. 7/16" SPLIT LOCKWASHER | | |
| 6. 7/16" FLATWASHER | | |
| 7. 7/16 - 14 HEX NUT | | |
| 8. 3/8 - 16 x 3 HEX HEAD CAP SCREW | | |
| 9. 3/8" INTERNAL/EXTERNAL TOOTH LOCKWASHER | | |
| 10. 3/8 - 16 x 1 HEX HEAD CAP SCREW | | |
| 11. 3/8" SPLIT LOCKWASHER | | (2) |
| 12. 3/8 - 16 HEX NUT | | (2) |
| 13. BACK-UP LIGHT SWITCH BRACKET | Pt. 117 0006 | |
| 14. ROD ADJUSTING BUTTON | Pt. 119 3783 | (2) |
| 15. NYLON BUSHING | Pt. 118 1681 | (4) |
| 16. SPRING CLIP | Pt. 97000015 | (4) |
| 17. ARM 1st/REV. | Pt. 105 1526 | |
| 18. ROD 1st/REV. | Pt. 213 1735 | |
| 19. ARM 2nd/3rd | Pt. 105 1550 | |
| 20. ARM 2nd/3rd | Pt. 105 1657 | |
| 21. ROD 2nd/3rd | Pt. 213 1736 | |
| 22. "U" BOLT (5/16 - 24 THREAD) | Pt. 97x91028 | (2) |
| 23. 5/16 24 SELF-LOCKING NUT | | (4) |

BAGGED HARDWARE

Pt. 154 0009

367 3112