



762 Bonham Avenue • Columbus, Ohio 43211

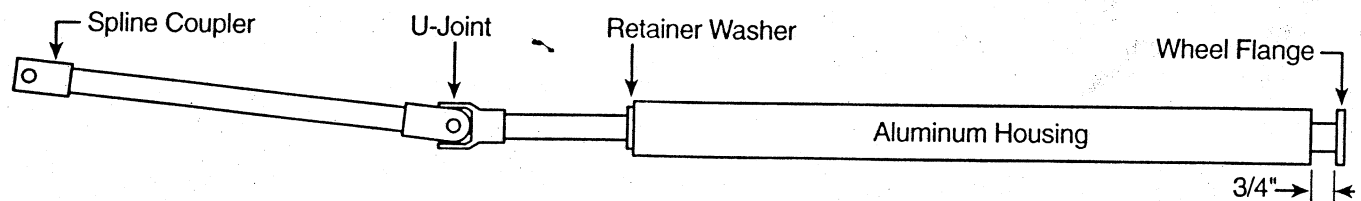
Information and Installation

Phone: 1-800-345-4545 • FAX (614) 299-4444

Jegster Steering Column Kit • 550-40204

This is a universal steering column kit with oversized tubing lengths to allow custom fit to your car. Slide the spline coupler and the U-joint on the ends of the front tube and weld in place. Slide the rear shaft into the U-joint and weld. Slide the coupler onto the rack and pinion shaft and sit in the car to determine the cut off length of the rear shaft. Slide the retainer washer and the aluminum housing onto the shaft and weld the steering wheel flange to the shaft. Position the aluminum housing 3/4"

from the flange. Position the retainer washer against the lower end of the housing and weld in two places on opposite sides of the shaft, approximately 1/2" each (this is not a stressed weld so there is no need for a full weld). The steering column is usually mounted to the cage with a steel saddle and clamps (not included). Be sure to line up the set screw in the splined coupler with the notch in the rack and pinion shaft and Loc-tite in place upon final assembly.



Illustrations not to scale.

Questions or Comments, Call Us At 1-800-345-4545 • We're Here To Help!

Form 424/PG35