



Incorporated
762 Bonham Avenue / Columbus, Ohio 43211

JEGSTER ACCESS PANEL 40460

Determine the desired location of the access panel on the car body. The full size illustration below shows the cut opening size and shape relative to the door and ring. Note that the opening will be smaller than the inside of the ring and will provide a flange for the door to rest on when closed. Cut the opening as shown and deburr the cut edge as necessary. Drill the six rivet holes for the hinge as shown. Drill the rivet holes for the latch by using the latch as a guide. Rivet the latch and the hinge to the bottom of the ring and the door. Place the assembly over the cut hole as shown and drill and rivet in place.

