



Incorporated
762 Bonham Avenue / Columbus, Ohio 43211

JEG'S FLOATER BRACKET # 40603

These floater brackets are for the leaf spring car with ladder bars or four link. After installation the leaf springs will control the height only. After removal of the stock spring pads the side plates of the floaters should be welded to the housing, aligned with the springs, with the sleeve temporarily bolted in place. The centerline of the bolt holes on these side plates should be perpendicular to the surface of the spring when loaded. Next drill $3/8$ diameter holes in the tab portion of the spring plates and the clamp bars. The spacing of these holes is to be determined by the width of the spring. Add $5/8$ inch to the width of the spring leaf to determine the center to center location of the holes. Shorten the bolt spacers as necessary so that they are $1/16$ inch longer than the thickness of the of the spring. Assemble the plates to the springs with the center bolt centered in the slot. Assemble the bolts and sleeves under the plates and support the car at ride height with the housing. Check that the slot is still centered and weld the sleeve to the spring plate. The housing should now be free to move $1/2$ inch in either direction as controlled by the suspension bars.

