

JEGSTER FUEL TANK SUMP # 40757 - 40793

Remove the tank from the car and drain the fuel.

VERY IMPORTANT The tank must be boiled out to remove fuel and fumes. This is usually done by a radiator shop.

Position the sump on the bottom rear of the tank and centered left to right. Mark the tank at the perimeter of the sump. Cut the hole in the tank $\frac{1}{2}$ " inward from the marked line. Sand the area to be welded removing paint, rust, and tank plating. position the sump again and tack weld approximately every two inches. Hammer the sump flange against the tank as necessary and finish the welding. Test for leaks by filling with enough water to completely cover the welded area. Use a shop air hose to dry any leaks and watch for any wet spots to reappear. Mark any leaks, reweld, and check again. Repeat until there are no leaks. Clean the tank thoroughly and install in the car.

