

Installation Instructions for 61518, 61519, 61528 & 61529

50th Shift Knob

Available in: White & Black

Installation Instructions:

1. Screw jamb nut onto the shifter stick so that there is a 1/2" of thread from the top of the stick to the top of the nut.
2. Screw the desired threaded insert onto the shifter stick so that the top of the threaded insert is flush with the top of the shifter stick.
3. Place a small drop of Loctite on the threaded insert and screw the shifter knob over the threaded insert until it bottoms out on the jamb nut. Let stand for 1 hour so that the Loctite can cure.
4. Adjust the jamb nut to the desired height so that the shifter knob is in the desired location. This should be achieved by adjusting the jamb nut up/down on the shifter stick.
5. Firmly hold the shifter knob with one hand and turn counter clockwise to tighten the jamb nut against the shifter knob.



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