

Installation Instructions for 64716

Bolt-In Subframe Connectors 1993-2002 Camaro/Firebird

Parts Included in the Box:

- (1) Subframe Connector – Driver Side
- (1) Subframe Connector – Passenger Side
- (10) 3/8"-16 Hex Head Bolts 1.000" Long – Grade 5
- (10) 3/8"-16 Lock Nuts – Grade 5
- (20) 3/8" Flat Washers

These frame connectors are designed to increase the stiffness of unibody cars by connecting the front and rear subframes. These subframe connectors can also be welded in for additional stiffness – if desired.

Installation Instructions:

1. Jack up the car and support it with jack stands. Place the jack stands so that you have access to the front of the rear control arms and the area just inside the rocker panels.
2. Starting on the passenger side, remove the front bolt on the rear control arm. Support the right side connector in place under the car and line up the rear mount plate with the control arm bolt. Reinstall the bolt, but don't tighten it yet. Raise the front of the connector up against the floor pan with a jack or a stand.
3. Using the bracket as a jig, drill 3/8" holes through the frame wall and install the bolts with a flat washer on both ends of the bolts. The washer and nuts will need to be installed through the drain holes in the stock subframe.
4. Drill the frame hole through the hole in the bracket at the rear of the frame connector. Install the bolt with washers and lock nut.
5. Tighten all the bolts including the bolt at the front of the rear control arm.
6. The driver side connector is installed in the same manner.

