

Application Instructions

Premium Urethane Bedliner Kit
555-72053

SURFACE PREPARATION

- Surface should be cleaned of all grease, oil, dirt, rust and other contaminants before sanding.
- Wash the entire surface with soap & warm water, then rinse & dry thoroughly.
- Clean surface with Wax & Grease Remover.
- Scuff surface with 180 – 220 grit sandpaper.
- Re-clean sanded surface with Wax & Grease Remover, then dry with a clean towel.
- For optimal corrosion protection, apply an Epoxy Primer to bare steel before applying Bedliner.
- Mask the truck to prevent overspray from sticking to painted surfaces.

MIXING & APPLICATION

- Shake well before mixing & using the product.
- Using the included mixing cups, add 8 oz. of Activator to 1 quart bottle of Bedliner.
- Screw on quart bottle cap & shake well for 2 minutes.
- Remove the cap & screw on the included Shutz Spray Gun.
- Set air pressure going into the gun at about 60-80 psi, depending on air volume.
- Apply a uniform wet coat of bedliner, using a sweeping motion from a distance of about 18-24 inches.
- After a 2-minute flash, apply a very light second coat, using a fast sweeping motion from a distance of about 24 inches.

APPLICATION NOTES

- Start applying the bedliner on the sidewalls in the front part of the truck bed. Coat the sidewalls on half of the bed (to the wheel wells) then do the floor of the front half of the bed. Once the front half of the bed is completed, do the back half of the bed the same way.
- Mix one quart of bedliner at a time.
- Pot life is 60 minutes @ 72°F, 50% RH (Potlife will decrease as temperatures increase).
- Adjusting the air pressure and spray distance will change the texture of the finish. It is recommended to spray a small area as a test before applying to the entire surface.
- **DO NOT APPLY IN DIRECT SUNLIGHT.**
- Bedliner should be applied when the temperature is between 60-85°F & humidity is less than 70%.

NON-SLIP ADDITIVE NOTES (OPTIONAL STEP, SOLD SEPARATELY 555-72058)

- For optimum results, add up to 3 oz. of Non-Slip Additive to 1qt. of activated Urethane Bedliner.
- Shake or stir well before using.
- Make sure the additive has been thoroughly mixed into the coating.
- Apply bedliner according to the above instructions.



1-800-345-4545

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DRYING & IN-SERVICE TIMES

- **Air Dry** 4-6 hours
- **Force Dry** 30 minutes @ 120°F
- **Dry-to-Touch** 1 hour @ 72°F, 50% RH (subject to film build)
- **Light Duty** 48 hours @ 72°F, 50% RH (Air Dry)
- **Regular Duty** 5 days @ 72°F, 50% RH (Air Dry)

HEALTH & SAFETY

See the Safety Data Sheet and labels for additional safety information and handling instructions.

- The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels and SDSs of all components, since the mixture will have the hazards of all its parts.
- Improper handling and use, for example, poor spray technique, inadequate engineering controls, and or lack of Personal Protective Equipment (PPE), may result in hazardous conditions or injury.
- Follow spray equipment manufacturer's instructions to prevent personal injury or fire.
- Provide adequate ventilation for health and fire hazard control.
- Follow company, product SDS and respirator manufacturer's recommendations for selection and proper use of respiratory protection. Be sure employees are adequately trained on the safe use of respirators per company and regulatory requirements.
- Wear appropriate PPE such as eye and skin protection. In the event of injury, see first aid procedures on SDS.
- Always observe all applicable precautions and follow good safety and hygiene practice.