

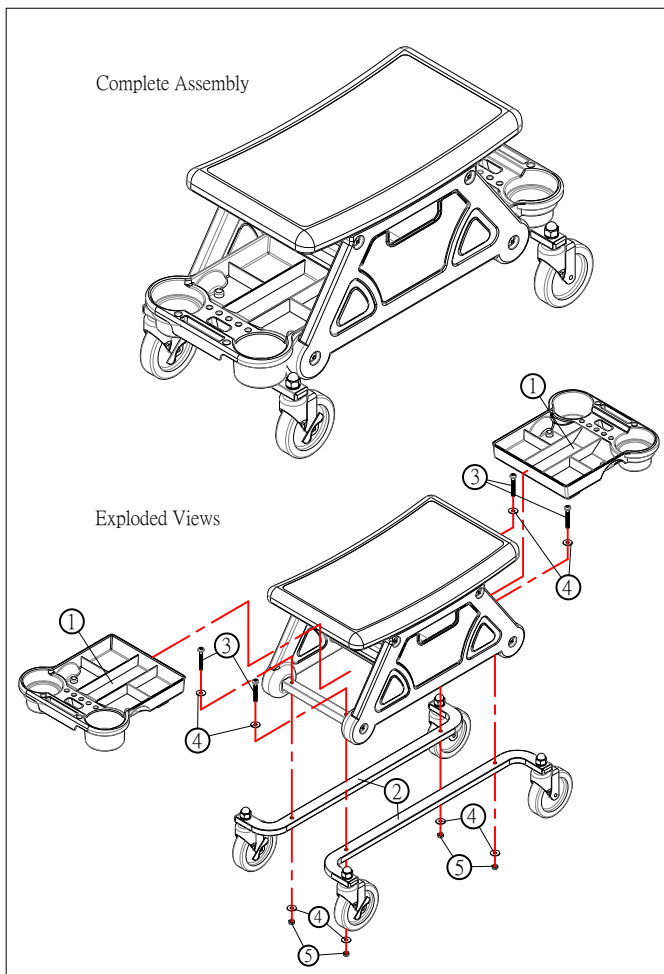


## #81171 TOOL CART WITH SIDE TRAYS

### INSTALLATION MANUAL

#### ITEMS, HARDWARE & PARTS INCLUDED

| # | ITEM                             | UNIT | QTY | # | ITEM          | UNIT | QTY |
|---|----------------------------------|------|-----|---|---------------|------|-----|
| 1 | Tool Tray                        | PCS  | 2   | 5 | M6 Nyloc Nut  | PCS  | 4   |
| 2 | Underside Frame & Wheel Assembly | PCS  | 2   | 6 | Center Drawer | PCS  | 1   |
| 3 | M6 x 45mm Screw                  | PCS  | 4   |   |               |      |     |
| 4 | M6 Washer                        | PCS  | 8   |   |               |      |     |



#### Installation Steps

|     |                                                                                                                                                                                                                           |
|-----|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1   | Place all the components on a flat work surface.                                                                                                                                                                          |
| 2   | You will need 2 wrenches for assembly.                                                                                                                                                                                    |
| 3   | Place the tool cart main body assembly upside down on the flat work surface.                                                                                                                                              |
| 4-a | Install the underside frame & wheel assembly with the wheels facing outward then tighten the bolts and nuts. The nuts should face the ground on the underside of the cart.                                                |
| 4-b | Repeat another frame & wheel assembly on the other side. Make sure the locking swivel wheels are on the same side. Tighten each frame assembly accordingly and make sure they are firmly attached to the main cart frame. |
| 5   | Flip the complete assembly back to normal position on the floor.                                                                                                                                                          |
| 6   | Take each tray and insert on both sides of the cart. When inserting the tray, make sure to insert and push at a 45 degree angle so that the tray is clipped into the inside ribs.                                         |
| 7   | Normally, the drawer should be inserted into the cart.                                                                                                                                                                    |
| 8   | Sit on the cart and move around on the floor and feel if the wheels are moving smoothly. If not, ensure the wheel & frame assembly have been tightened evenly. If not, re-tighten the frame accordingly.                  |
| 9   | Always check and tighten fasteners periodically to ensure the cart is firmly assembled.                                                                                                                                   |

