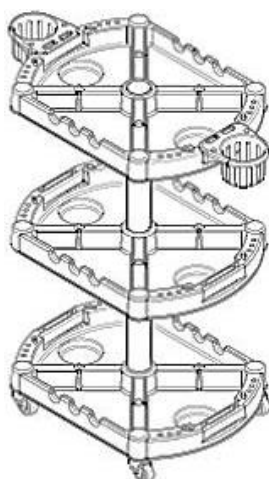
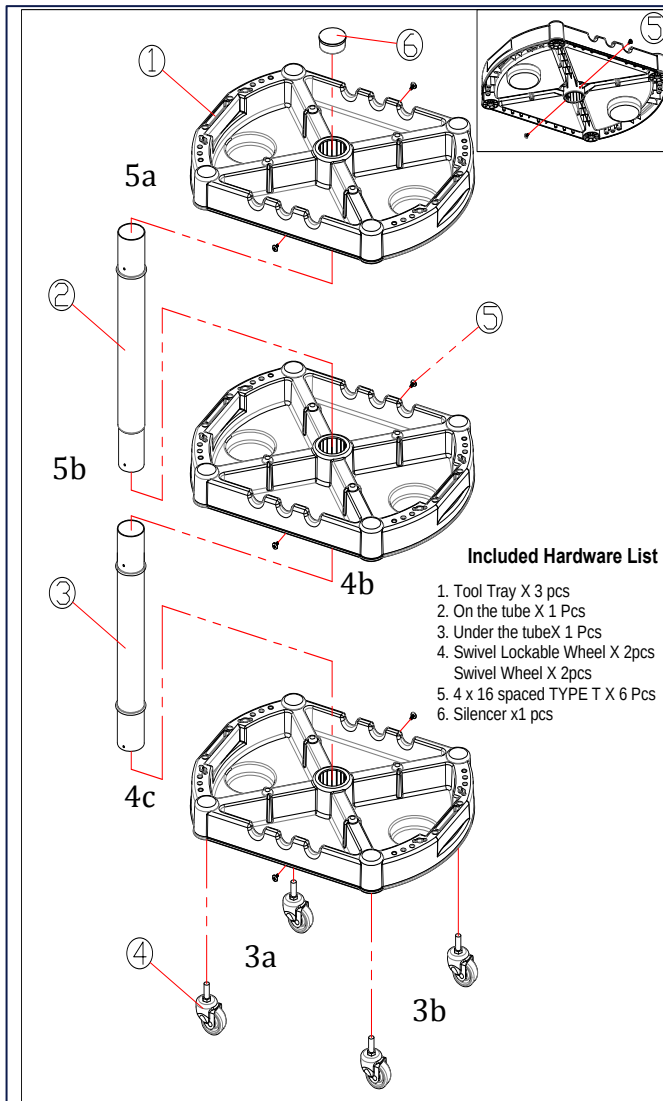


ITEMS, HARDWARE & PARTS INCLUDED

#	ITEM	UNIT	QTY	#	ITEM	UNIT	QTY
1	Tool Tray	PCS	3	4-B	Swivel Wheel	PCS	2
2	Top Tube	PCS	1	5	4 x 16 Set Screw	PCS	6
3	Lower Tube	PCS	1	6	Top End Cap	PCS	1
4-A	Swivel Lockable Wheel	PCS	2	7	Extended Cup Holder	PCS	2



Installation Steps

1	Place the tool trays, metal tubes and all parts on a flat work surface to begin assembly.
2	Take one of the 2 trays without a logo and use it as the bottom tray.
3-a	Place the selected bottom tray upside down on the flat work surface and take 2 pcs of the swivel locking wheels and insert them into the tray. The locking wheels should be inserted into the left wheel housing slots. It may require the use of a rubber mallet to fully seat the wheels.
3-b	Insert the other 2 swivel wheels on the right side of the tray into the wheel slot housing.
3-c	Once the lower tray is installed with 4 wheels, move it aside.
4-a	Now you need another tray without a logo and the lower metal tube #3 (Both sides have a notch)
4-b	Align the tube to the bottom side of the center tray and insert the upper side of the tube into the center, making sure to align the 2 set screw holes between the tube and the tray. Do not install the set screws yet.
4-c	Insert the lower side of the metal tube into the topside of the bottom tray. Once installed, align and tighten up the 2 set screws on each side of the tube as shown in figure #5.
5-a	Take upper metal tube #2 (One side with notch) and insert the side with the notch into the bottom of the top tray, align the set screw holes and tighten the set screws on both sides.
5-b	Take 5-a sub-assembly and insert the tube into the second tray from the top, align the set screw holes with the tray and the lower tube. Once all set screw holes are aligned, tighten up the set screws.
6	Place extended cup holders on the LEFT / RIGHT side of any tray and tighten up the cup holder with provided washer & screws.