

User Guide

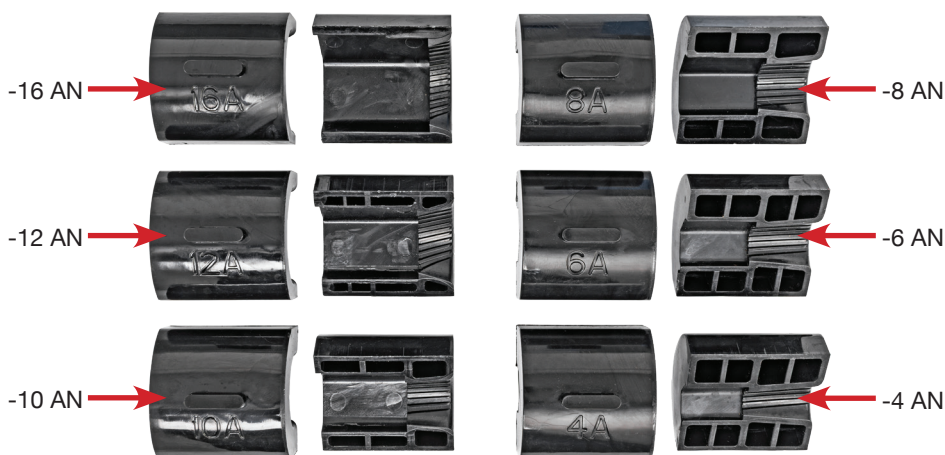
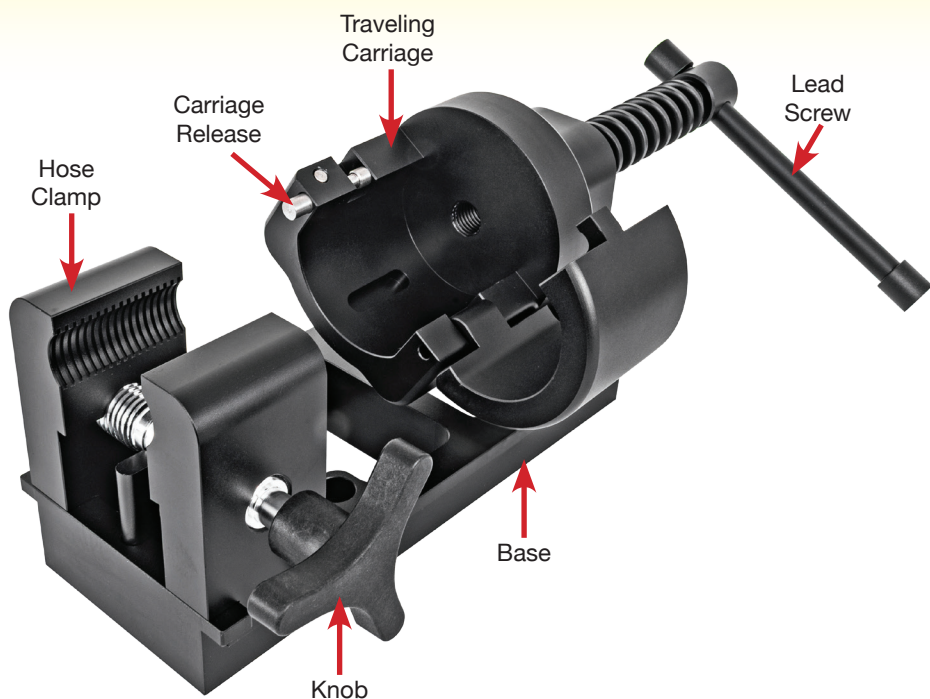
Professional Hose Assembly Tool

(-4AN to -16 AN)

555-81559

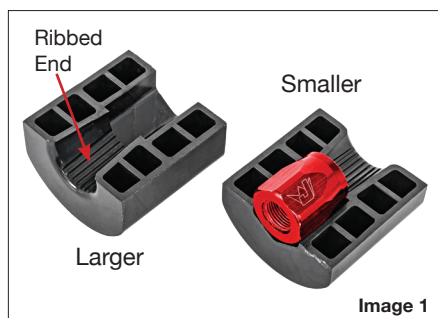


Tool Breakdown



Operation

1. Either clamp hose assembly tool into vice, or securely mount to workbench using the four bolt holes in the base. Turn hose clamp knob counter-clockwise to open. Press carriage release pin to open the traveling carriage.
 - See tool breakdown on Pg. 1 for component locations.
2. Place the desired hose end adapter, -4AN through -16AN, into the traveling carriage with the ribbed end facing the hose clamp. The larger of the two adapter pieces will go into the bottom of the carriage. (Image 1)
3. Measure the hose end to prevent over threading. Mark corresponding length on the hose as a reference. Install the hose end adapter as shown at right. (Image 2) Close the traveling carriage.



4. Place the hose between the jaws of the hose clamp. Tighten the hose clamp by turning the knob clockwise. Leave enough hose exposed so that the hose end can be fully installed without interfering with the hose clamp. If necessary, tape the end of the hose to prevent flaring. Lubricate the fitting with a mild soap solution or hose assembly lube. (Image 3)



Image 2

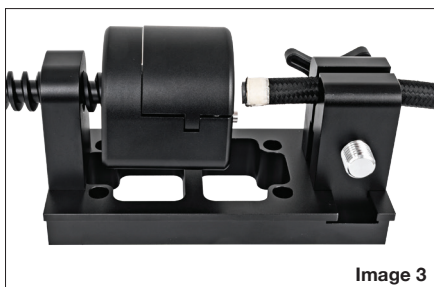


Image 3

5. With the traveling carriage closed and the hose clamped in place begin rotating the lead screw until the marked length is met and you begin to feel resistance.
6. When finished, remove the assembled hose by loosening the hose clamp, and opening the traveling carriage by pressing the carriage release button.

If you have any issues, or if this Hose Assembly Tool is damaged,
please contact Customer Service at: 1.800.345.4545.

Return Information:

Once this hose assembly tool has been modified, it will not be accepted for return.



1-800-345-4545 **jegs.com**