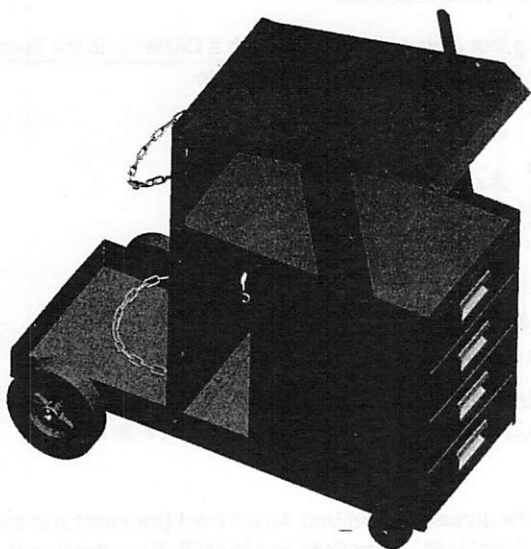


300 LB. CAPACITY WELDING CART



⚠ WARNING

Read this material before using this product.
Failure to do so can result in serious injury.
SAVE THIS MANUAL.

Diagrams within this manual may not be drawn proportionally. Due to continuing improvements, actual product may differ slightly from the product described herein.
Tools required for assembly and service may not be included.

Assembly Instructions

1. Put a Wheel(9) on the end of the Axle(16) and secure it with Washer and Cotter Pin(1 & 10). See Figure A. Repeat on the other size.

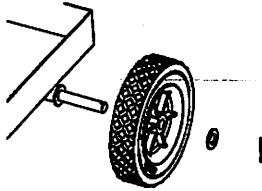


Figure A: Wheel Attachment

2. Using four Bolts and Nuts(2), attach a Caster(3) to the Bottom Shelf(12). See Figure B. Repeat on the other side.

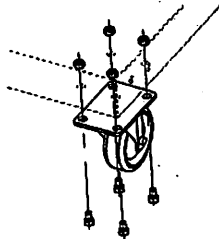


Figure B: Caster Attachment

3. Attach the Left Side Plate(6a) to the Bottom Shelf(12) using Bolts and Nuts(2). Repeat on the other side with Right Side Plate(6b).
4. After the drawer is assembled. Attach the 4 Drawers(13) to the Left & Right Side Plate(6a,6b) using Bolts and Nuts(2). Pay attention to assembling from bottom to top.
5. Attach the Drawer Back Plate(8) to the Left & Right Side Plate(6a,6b) using Bolts and Nuts(2).
6. Connect the bottom (note the hole locations in the diagram) of the Left Support(7a) to the Bottom Shelf(12) using Bolts and Nuts(2). See Figure C. Repeat on the other Side with Right Support(7b).

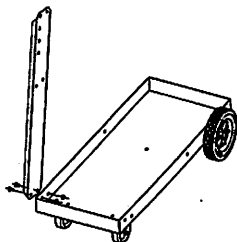
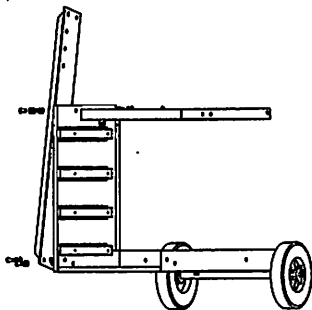


Figure C: Connection of Bottom Shelf and Left Support

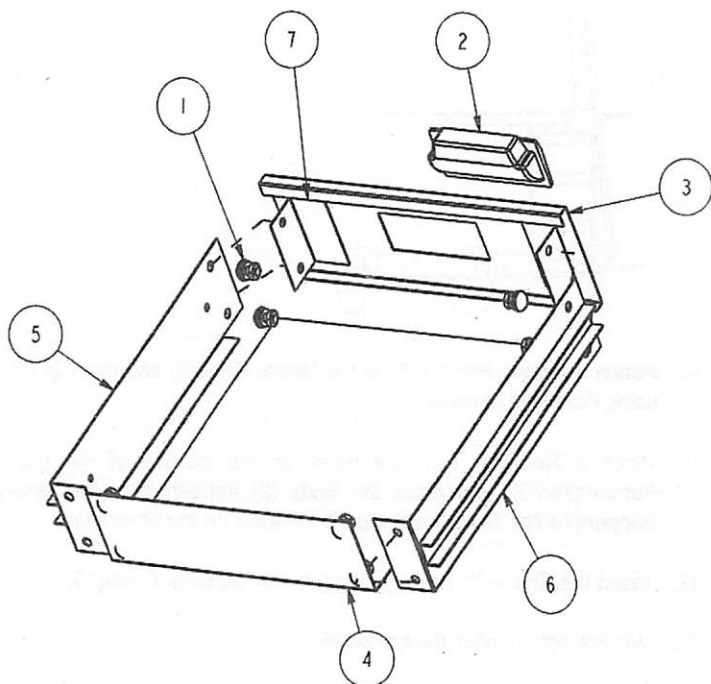
7. Attach the Back Panel(15) to the Bottom Shelf(12) using Bolts and Nuts(2).
8. Attach the Middle Shelf(5) to the Left and Right Supports(7a,7b) using Bolts and Nuts(2).



9. Attach the Back Panel (15) to the Middle Shelf(5) and the Top Shelf(4) using Bolts and Nuts(2).
10. Place a Hook(11) over the holes on the outside of the top of a Support(7a/7b), and place the Bolts (2) through both the Hook(11), Support(7a/7b). Secure with Nuts(2). Repeat on the other side.
11. Insert the Chains(17) through the holes in the Back Panel(15).
12. Wrench tighten all of the hardware.

Parts List and Diagram

Part	Description	Qty.
1	Bolts,Washers,Nuts(set)	8
2	Handle	1
3	Front & Rear Plate	1
4	Bottom Shelf	1
5	Right Side Plate	1
6	Left Side Plate	1
7	Side Plate Fixing Piece	2



Part	Description	Qty.
1	Cotter Pin	2
2	Bolts, Washers, Nuts(set)	31
3	Swivel Caster	2
4	Top Shelf	1
5	Center Shelf	1
6a	Left Side Plate	1
6b	Right Side Plate	1
7a	Left Support	1
7b	Right Support	1
8	Drawer Back Plate	1
9	Wheel 6"	2
10	Big Washers	4
11	Hook	2
12	Bottom Shelf	1
13	Drawer	4
14	Drawer Slide	8
15	Vertical Support Panel	1
16	Axle	1
17	Chain	2

