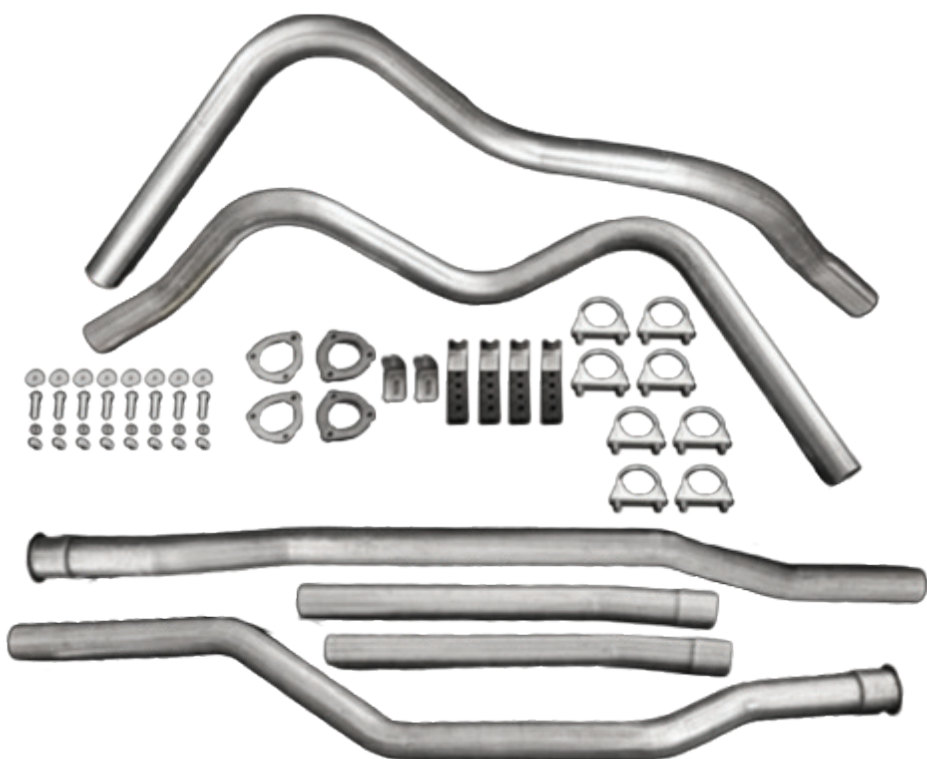


Installation Guide

Dual Exhaust Kit
1973-74 GM/Chevy Truck 4WD
($\frac{1}{2}$, $\frac{3}{4}$, & 1 Ton Models)
555-89024



Read Before Installation

Thank you for your purchase of this JEGS 1973-1974 GM/Chevy Truck Dual Exhaust Kit. Please read the steps below before installation.

- For installation your truck must be raised a minimum of 36 inches. A floor hoist is ideal.
 - If no hoist is available, use axle stands as a safety measure.
 - Do not support your truck with a bumper jack.
- Welding of the pipe slip joints (headpipe to muffler, etc.) is suggested.
 - If no welding equipment is available at the time of installation, use the furnished clamps to secure the pipes until they can be welded

If you have any issues, or if this dual exhaust kit is damaged, please contact customer service at: 1.800.345.4545.

Return Information: *Once this exhaust kit has been modified, it will not be accepted for return.*

NOTE

Mufflers are not supplied with this exhaust system.

This kit is intended for use with 2 1/4" ID inlet by 2 1/4" ID outlet offset mufflers.

Glasspack mufflers may be used with slight modifications.

Installation

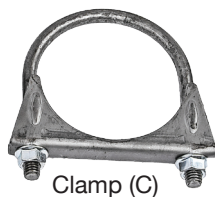
1. Remove the existing head-pipe cross-over and the single exhaust system. Cut the old head-pipe and remove the flanges for reuse on the new head-pipes.
2. Install the left side head-pipe using the old gaskets and sleeves. Tighten only enough to hold in place. Install the left and rear section headpipe. On header duals, install the header extensions. **DO NOT TIGHTEN.**
3. Install mufflers on the head-pipes or header extensions, as shown in the diagram. Put clamps in place, but **DO NOT TIGHTEN.** Rotate the head-pipes and mufflers to clear the transfer case, driveshaft, and frame. Over the front or rear of the muffler, you will find a crossmember or body mount that a hole that can be drilled to accept a 5/16" bolt and rubber hanger.
4. Models with a 131.5" and 117.5" wheelbase will need to install the front tailpipe extensions. On the 117.5" wheelbase, cut approximately 14" off the front. See Diagram.
5. Install the tailpipes and center bump over the rear axle housing for maximum clearance.
6. As the new tailpipe goes under the frame on its way out to the rear of the vehicle, find a hole in the area or drill a new hole to bolt the 90° metal bracket and rubber hanger. See Diagram for tailpipe location. Cut the end of the tailpipe for desired length.

Installation Contd. Components

- Make sure that all parts of the system are clear of frame members, all hoses, suspension, and brake lines. Starting at the exhaust manifolds or headers, weld, or tighten, all connections, making sure all parts are clear and will not leak or rattle.
- Start the engine and check for leaks. Ensure that all brake lines, fuel lines, and electrical wires have sufficient clearance. Reroute as necessary.
- When finished, give your car a test drive, checking carefully for any new noises. After several days of driving, re-tighten all the bolts.



Hanger (H)



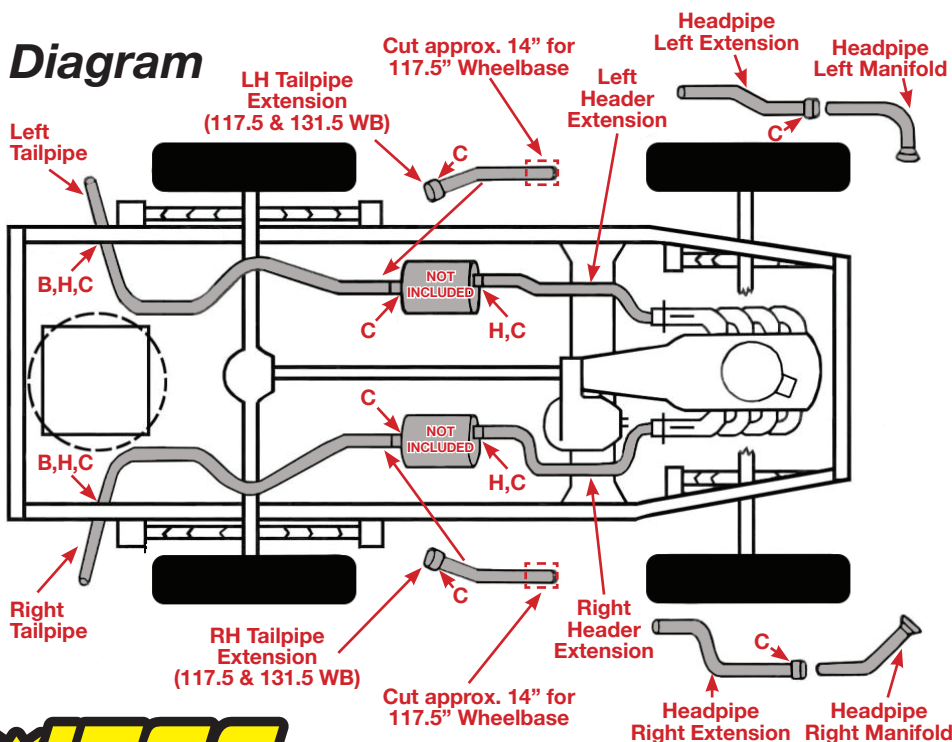
Clamp (C)



Bracket (B)

H, C, B reference component placement in diagram below.

Diagram



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