



Performance Silicone Air Intake Kit

Part Number: 827-723

2016-2022 Toyota Tacoma 3.5L V6
(with TRD Performance Upper Airbox)

Installation Instructions

For technical inquiries please email us at tech@hpsperformanceproducts.com

In the email, please include the following information for faster response:

- Year / Make / Model / Engine of your vehicle.
- If it is a fitment issue, please include pictures showing the fitment problem.
- If there are missing parts, please list the part number(s) from the bill of materials on the 2nd page.
- Optional but recommended – Your contact phone number and preferred call back time.

You can also give us a call via 626-747-9200 for tech support Monday-Friday, 9:00am-5:00pm Pacific Time.

Bill of Materials

Part Number: 827-723

Line	Description	Part Number	Qty
1	Silicone Tube	57-2126	1
2	Air Filter	HPS-457290	1
3	Embossed Hose Clamp	EMSC-70-90	1
4	Embossed Hose Clamp	EMSC-80-100	1
5	Embossed Hose Clamp	EMSC-16-27	1

- Before installing any parts of this intake system, please read the instructions thoroughly.
- Verify the contents of this intake kit before disassembling your vehicle.
- DO NOT INSTALL IF ANY PARTS ARE MISSING OR DAMAGED. CONTACT tech@hpsperformanceproducts.com IMMEDIATELY. WE ARE NOT RESPONSIBLE FOR ANY DAMAGE CAUSED DUE TO IMPROPER INSTALLATION.
- Installation requires moderate mechanical skills. A qualified mechanic is highly recommended.
- Do not attempt to install the intake system while the engine is hot.
- This installation may require removal of coolant lines that may be hot.
- For technical inquiries, please email us at tech@hpsperformanceproducts.com

PLEASE READ CAREFULLY BEFORE INSTALLATION!

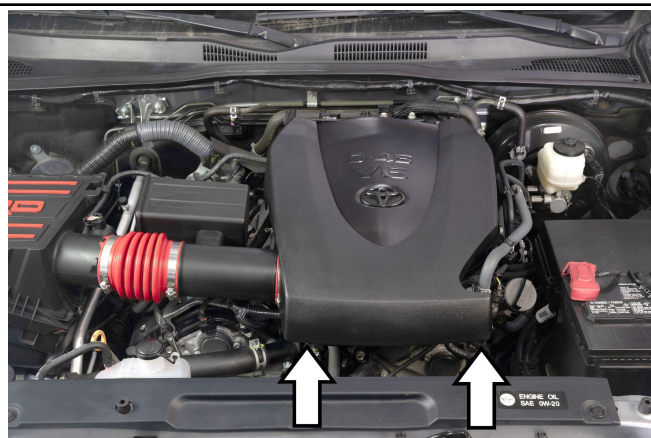
This installation is not for the novice customer. Install this product with EXTREME caution! Misuse of this product can destroy your engine! If you are not mechanically inclined, please have a professional automotive mechanic install this kit.

NOTE: HPS holds no responsibility for any engine damage that results from misuse of this product.

GETTING STARTED

1. Turn the ignition OFF and disconnect the vehicle's negative battery cable. If the engine has run within the past two hours let it cool down.

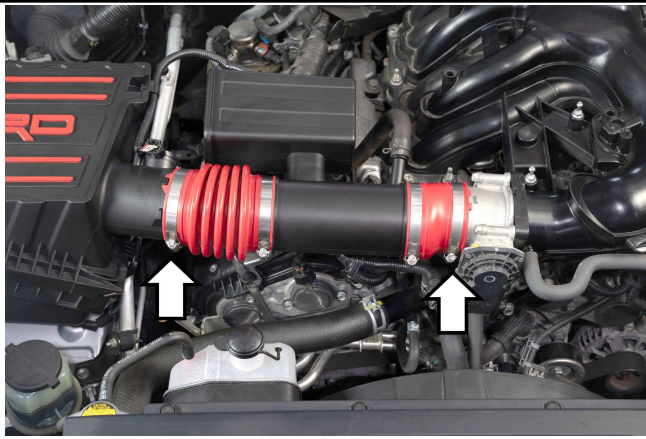
NOTE: Disconnecting the negative battery cable erases pre-programmed electronic memories. Write down all memory settings before disconnecting the negative battery cable. Some radios will require an anti-theft code to be entered after the battery is reconnected. The anti-theft code is typically supplied with your owner's manual. In the event your vehicles' anti-theft code cannot be recovered, contact an authorized dealership to obtain your vehicles anti-theft code. We also highly recommend NOT discarding any stock parts after the installation.



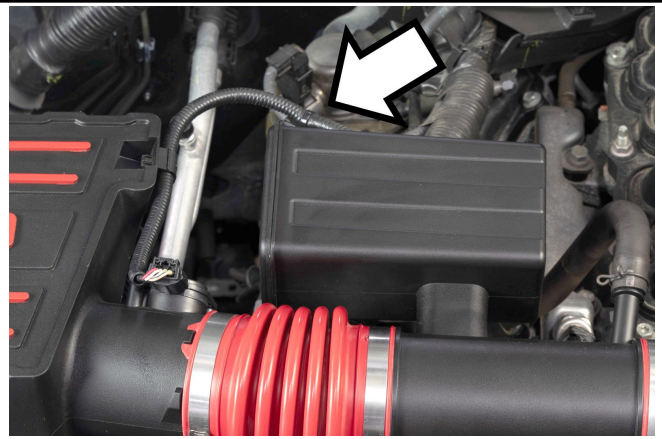
2. Lift and remove the engine cover from the vehicle.



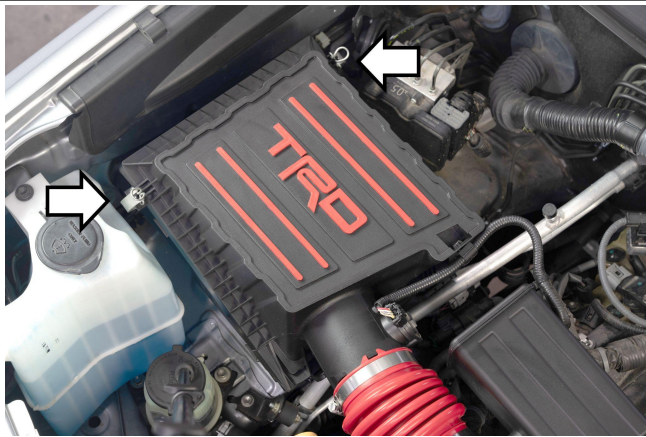
3. Disconnect the breather hose from the intake tube.



4. Loosen the hose clamps on the throttle body and the air box.



5. Unclip the electrical harness from the resonator.



6. Unbuckle the 2 clips securing the upper air box then remove the original intake tube assembly from the vehicle.



7. Remove the original TRD air filter from the air box.



8. Install the HPS air filter into the air box.



9. Install the provided hose clamps onto the HPS silicone intake tube. Tighten the clamp on the breather nipple to secure the barbed fitting.



10. Insert the HPS intake onto the air box side first then onto the throttle body side and clip the air box back into place. Adjust the intake tube to the desired position and secure the hose clamps.



11. Reinstall the breather hose onto the HPS intake.



12. Reinstall the engine cover.

Final Steps

Once the intake has been positioned, tighten all of the clamps and secure all of the parts.

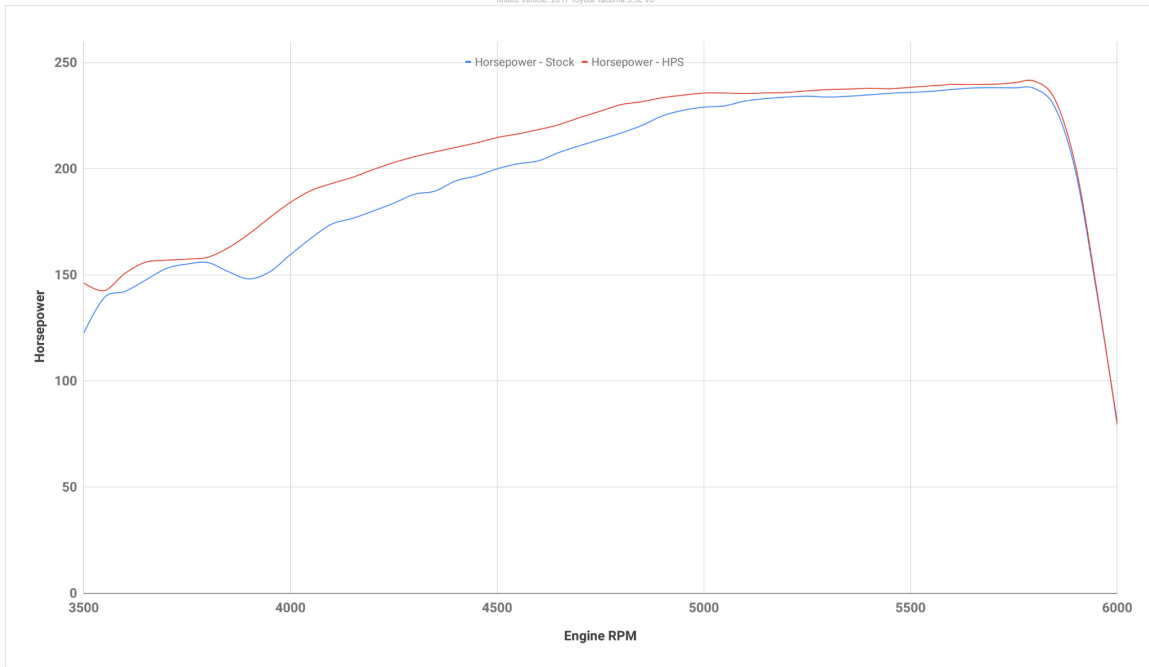
Upon completion of the installation, reconnect the negative battery terminal before you start the engine. Double check to make sure everything is tight and properly positioned before starting the vehicle.

Start the engine. Let the car idle for 3 minutes. Perform a final inspection before driving. Listen carefully for any odd noises, rattles and/or air leaks prior to taking it for a test drive. If any problems arise go back and check the vacuum lines, hoses and clamps that may be causing leaks or rattles and correct the problem.

Periodically, recheck the alignment of the intake system and make sure there is proper clearance around and along the length of the intake. Failure to follow proper maintenance procedures may cause damage to the intake and will void the warranty.



HPS Performance Silicone Air Intake Tube with Drop-In Air Filter
2016-2022 Toyota Tacoma 3.5L V6 with TRD Upper Airbox
Part Number: 827-723
Maximum Horsepower Gains = 24.7 whp @ 4000 rpm



HPS Performance Silicone Air Intake Tube with Drop-In Air Filter
2016-2022 Toyota Tacoma 3.5L V6 with TRD Upper Airbox
Part Number: 827-723
Maximum Torque Gains = 32.4 ft/lb @ 4000 rpm

