



BRACKET KIT #14521
INSTALLATION INSTRUCTIONS
 2011+Chevy and GMC Diesel Trucks

BEFORE BEGINNING THIS INSTALLATION PROCEDURE, READ THROUGH INSTRUCTIONS CAREFULLY AND COMPLETELY

HARDWARE KIT	
6 Main Brackets Identical	18 5/16" Nylock Nuts
16 8mm x 1.25 Head Bolts	38 Flat Washers
10 5/16"x3/4" Hex Head Bolts	16 5/16" TEK Screws-Self Tapping
8 Top Clamp Brackets	8 Top Clamp Carriage Bolts
2 Main Brackets Flat mount	16 Split washers

Step1: Using the Bracket Chart below, locate and clearly mark the mounting locations for the final Bracket positions. Bracket chart should be used for reference only especially around urea tank.

BRACKET CHART: 99+ CHEVY/GMC SILVERADO/SIERRA EXT CAB			
Front Bracket	11"	Middle Bracket(rear)	55"
Middle Bracket (front)	34"	Rear Bracket	69"

2001-2006 CHEVY CREW CAB BRACKET			
Front Bracket	16"	Middle Bracket (rear)	40"
Middle Bracket (front)	61"	Rear Bracket	77"

Using a bracket for a drill template, mark the pinch weld hole locations and locate or drill each hole. **Note: The holes are approximately 5/16" from the pinch weld edge. Holes will be pre-drilled on most models (Except where urea tank is located.)**

Step 2: Position the main brackets and start the 5/16" hex head bolt. Flat washer and the 5/16" Nylock on the previously drilled pinch weld hole locations. Note: Starting from the outside of the truck, the 5/16" hex head bolt should pass through the Flat washer, the pinch weld, the middle slot in the bracket, the Flat washer and into the weld, the middle slot in the bracket, the Flat washer and into the screws into top holes in each bracket (2 per bracket) - See Diagram A. **Note:** The two forward passenger side brackets that fall where the diesel urea collection tank are only use the pinch weld bolts to anchor the bracket. Diagram B.

Step 3: Mount Step Boards to Brackets. Place Boards on to mounted bracket. Place top clamp inside bottom of running board and turn to parallel position with bracket. Add carriage bolts, flat washers & Nylock nut to secure. Leave loose at this time.

Step 4: Set all final positions for height, depth and center. Tighten all the remaining hardware and test the Step Boards for attachment. This concludes the installation procedure for the Step Boards.

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Installation Instructions
14521 Streamline Steps
Diagram Addendum

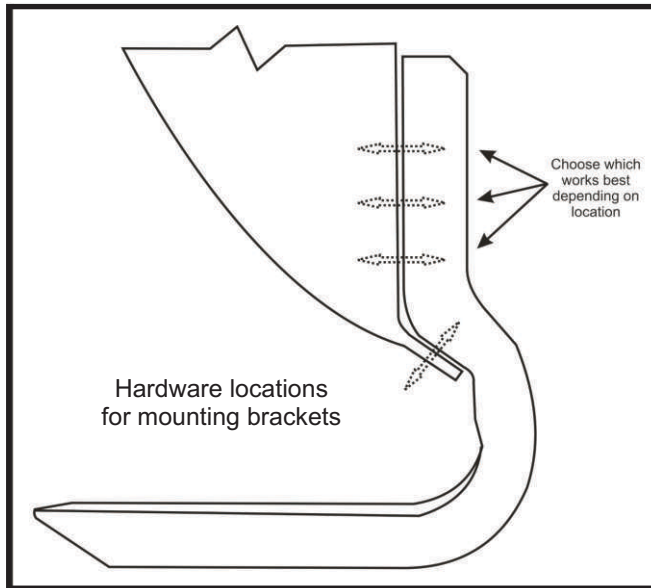


Diagram A

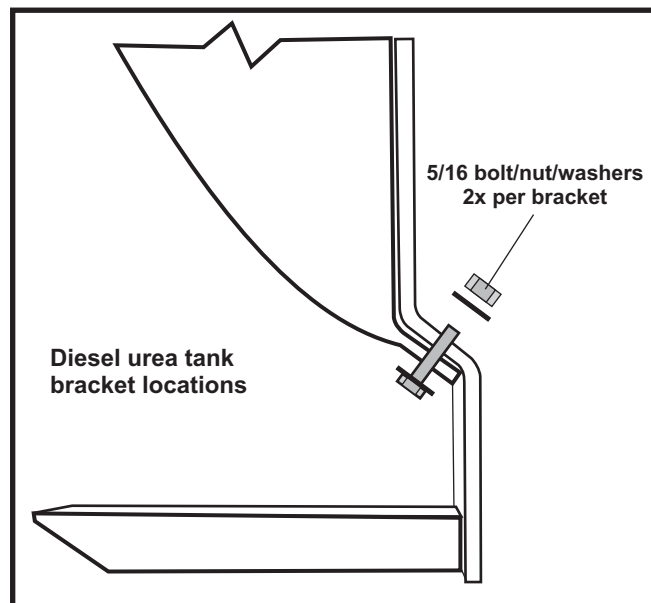


Diagram B

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