



# INSTALLATION INSTRUCTIONS



2009-2014 AUDI A3 QUATTRO 2.0L TURBO | PART NO. 15525

## BILL OF MATERIALS:



WEAR SAFETY  
GLASSES



READ INSTRUCTIONS  
THOROUGHLY BEFORE  
INSTALLING PRODUCT

## SHOP SUPPLIES:



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

## HARDWARE KIT:

1.[1] 3.00" Clamp

## MINIMUM REQUIRED TOOLS:



15mm  
13mm



Hanger Tool  
(Or Pry Bar)

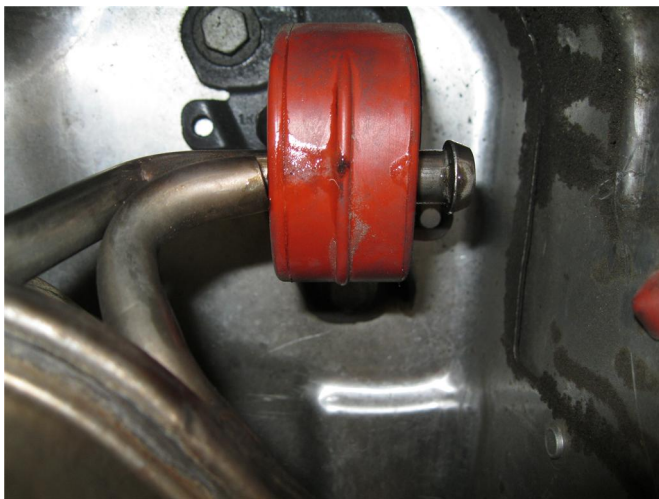
## **MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS**



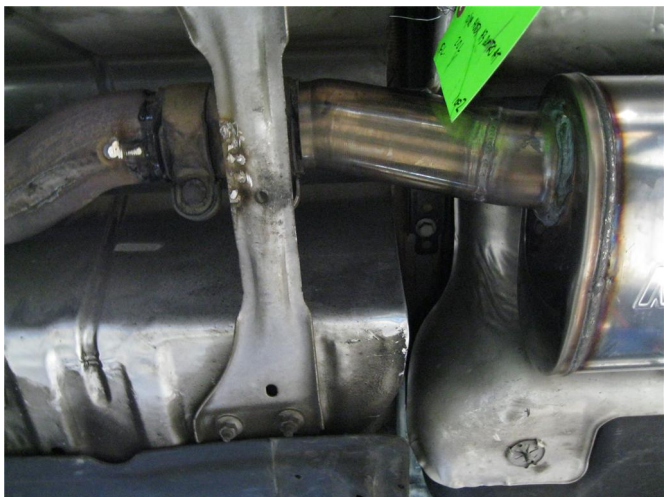
**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

## INSTALLATION INSTRUCTIONS



**Step 1.** Begin removal of the OEM exhaust by loosening the clamp located behind the catalytic converter. Do not damage or discard the clamp or rubber insulators as they will be used to install your new system. Disengage the hangers from the rubber insulators and remove the OEM exhaust.



**Step 2.** Begin installation of the new system by fastening the Muffler Assembly to the outlet of the catalytic converter using the OEM clamp and inserting the hangers into the rubber insulators. Leave clamps loose until final adjustment of the exhaust.



**Step 3.** Next attach the Tailpipe Assembly to the Muffler Assembly using the supplied 3.00" clamp and fit the hanger into the rubber insulator.



**Step 4.** Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.