



# INSTALLATION INSTRUCTIONS



'08-'11 BMW 528i 3.0L TOURING | PART NO. 15542

## BILL OF MATERIALS:



1. INLET MUFFLER ASSEMBLY
2. TAIL PIPE MUFFLER ASSEMBLY



WEAR SAFETY  
GLASSES



READ INSTRUCTIONS  
THOROUGHLY BEFORE  
INSTALLING PRODUCT

## SHOP SUPPLIES:



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

## HARDWARE KIT:

- 1.[2] 2.25" Clamp
- 2.[1] 2.50" Clamp

## MINIMUM REQUIRED TOOLS:



15mm, 13mm,  
12mm



Hanger Tool  
(Or Pry Bar)

## **MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS**



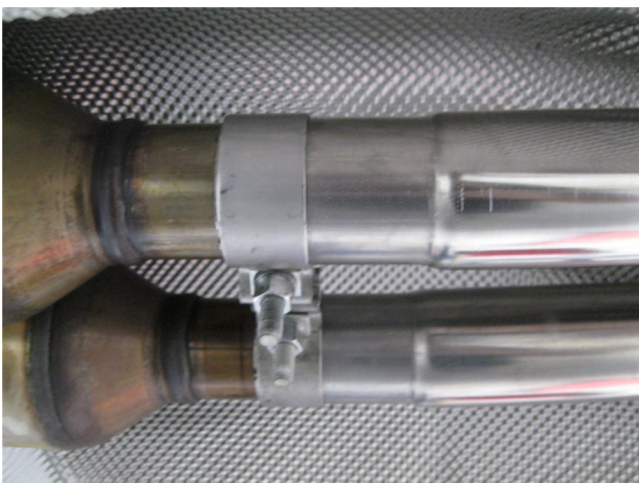
**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

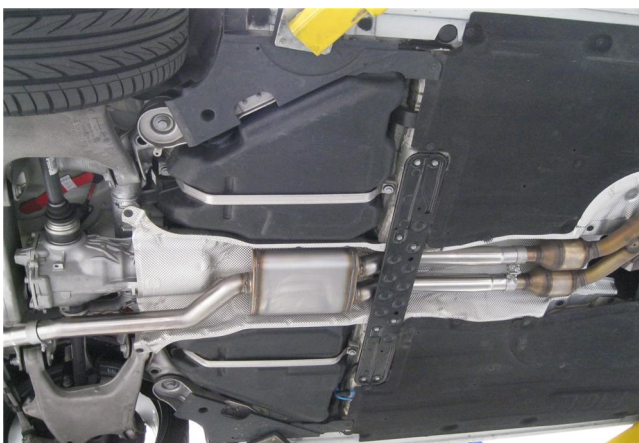
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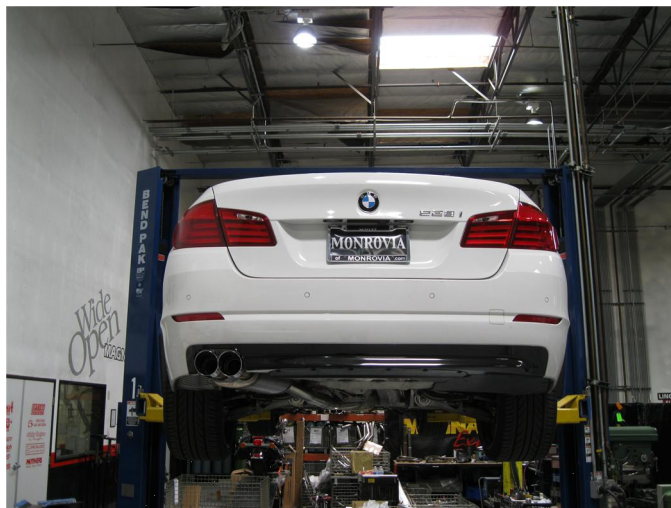
**Step 1.** To allow for extraction of the OEM system you must first remove the underside cross brace. Next cut the two pipes 3.25" behind the catalytic converter welds. Working front to rear detach all hangers from rubber insulators and remove the system. Retain rubber insulators and clamp as they will be re-used to mount the new system.



**Step 2.** Begin installation of the new system by slipping the inlet ends of the inlet muffer assembly over the pipes at the catalytic converter that you have just cut. Loosely secure with the supplied clamps.



**Step 3.** Next attach the Tail Pipe Muffer Assembly to the Inlet Muffer Assembly using supplied clamp and fit hangers into rubber insulators. Re attach cross brace.



**Step 4.** Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.