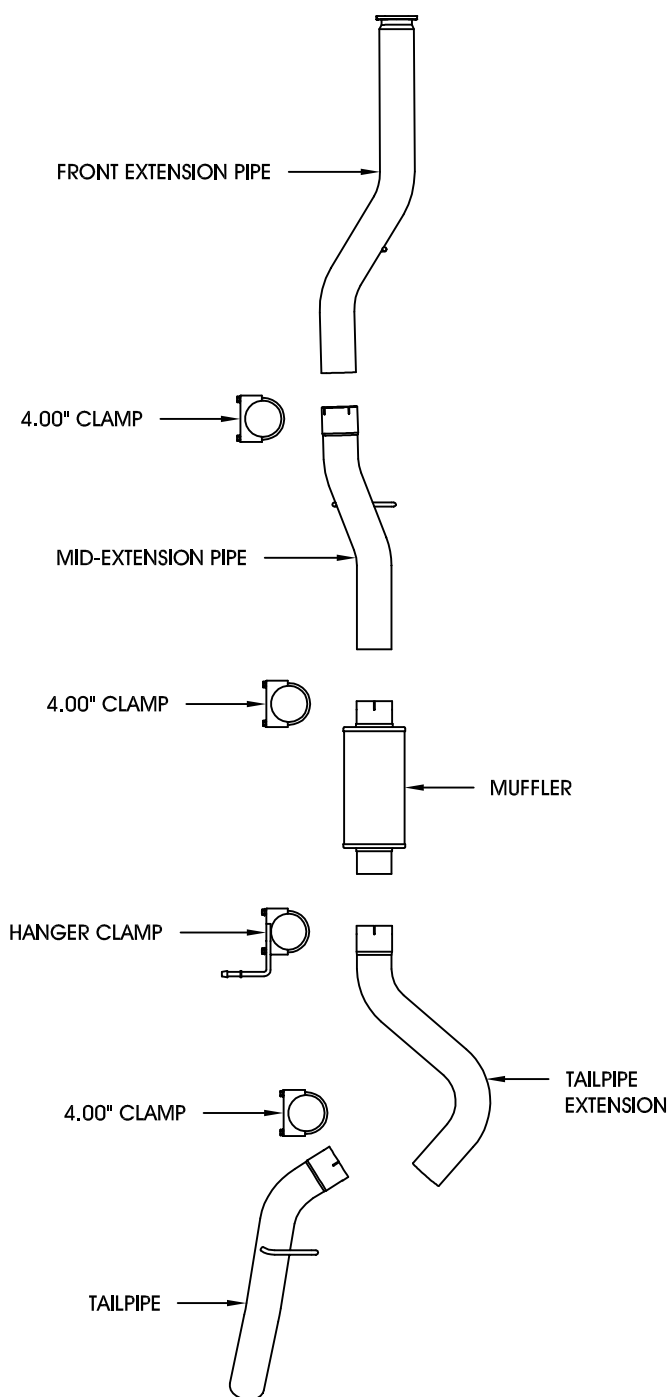


2001-2004 GM DURAMAX DIESEL TRUCKS - V8 6.6L (Non LLY)



Warning: When working on under or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1: (Carefully read all instructions before installation) To aid in removal of the OEM exhaust system, you may need to cut the tailpipe from the muffler. Once this is done, remove the tailpipe from the OEM rubber insulators. Do not damage the OEM rubber insulators, as they will be re-used to mount the new system. Unbolt the front muffler extension pipe from the turbo downpipe at the 4-bolt flange, near the transmission and remove it from the OEM rubber insulators. Do not discard the OEM fasteners, as they may be reused to mount the new system. Remove the muffler and tailpipe from the OEM insulators in the same fashion.

Step 2: (Note: Actual parts may vary from those shown) Install the new front extension pipe by mounting it to the OEM rubber insulator and by bolting the 4-bolt flange up to the downpipe using the OEM fasteners (Leave all clamps and fasteners loose for final adjustment of the complete system). Install the mid-extension pipe, muffler, tailpipe extension and tailpipe in the same fashion using the supplied 4\" clamps. Utilize the 4\" hanger clamp where the tailpipe extension meets the muffler as shown.

Step 3: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2\" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

Step 4: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

*MAGNAFLOW Performance Exhaust recommends professional installation on all their products

Technical support: 1-800-959-9226 ext. 4500

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